



# 後ろの母音を強く発音する語

強い母音 [éi]…**Cake**のa

awake	The pain kept me awake all night long.	persuade	We persuaded him to give up the plan.
mistake*	Don't be afraid of making mistakes.	afraid*	He wasn't afraid of being disliked by others.
debate	They had a heated debate on climate change.	remain*	He remained silent for the rest of the meeting.
update	You have to update the software.	obtain	He obtained a driver's license at the age of twenty.
relate*	The development of a country is related to its education system.	retain	She retained her beauty all her life.
estate	She owns a large estate in the countryside.	attain	She finally attained her goal of becoming a doctor.
create*	He has a strong desire to create things.	contain	Carrots contain a lot of vitamin A.
translate*	It is difficult to translate poetry.	sustain	What should we do to sustain the earth?
		maintain	It is important to maintain contact with friends.
replace	There is no one to replace him.	explain*	Could you explain the problem more clearly?
embrace	She ran up to her son and embraced him.	complain*	He never complains about his work.
			The internet played a major role in the
arrange	She has already arranged everything for the wedding.	campaign*	The internet played a major role in the election campaign.
	We exchanged gifts at Christmas.		
exchange*		okay, OK*	Let's walk along the beach. — <mark>Okay</mark> !
enable	Traveling enables us to experience different cultures.	away*	She lives far away from her parents.
enable		today*	Today is always a new day.
unable	I was unable to answer his question.	delay	The start of the game was delayed an hour because of heavy rain.
parade	People gathered to watch the parade.	replay	He replayed the scene over and over again in his head.
invade	Hitler invaded Poland in 1939.	display*	His works are now <mark>display</mark> ed at the National Museum of Modern Art in Tokyo.

betray	He will never betray his friends.	amaze	His performance amazed the audience.
obey	We must obey our conscience.	escape*	A large snake has escaped from a pet shop.
convey	Words cannot convey my gratitude to you.	engage	I have been engaged in foreign trade for nearly ten years.
survey <sup>1</sup> *	They surveyed public opinion on nuclear power plants.	behave*	She behaved like a queen.
L			I was ashamed of myself for not being able to control my emotions.
cafe	I am a regular customer at this cafe.	ashamed	
ballet*	She started to learn ballet at the age of five.	detail	Please explain the situation in detail.

強い母音	[ái]… <b>rice</b> の i
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aside	Everyone stepped aside to let him pass.	surprise*	The news of their marriage surprised a lot of people.
beside*	I walked beside her for a while.	advise	He advised me not to worry too much.
inside*	She locked the door from the inside.	devise	He devised a new method of learning mathematics.
outside*	The outside of the house needs painting.		
		advice*	She always gives me good advice.
decide*	He decided to live in Japan for good.		What device do you use to listen to music?
	I divided the cake into six pieces.	device*	what device do you use to iistell to music?
divide*	Tumueu the cake into six pieces.	precise	The precise date of his birth is not clear.
	Plants provide us with oxygen, food, shelter, and fuel.		
provide*			
		alike	These two paintings are very much alike.
alive	She was so happy to know that he was alive.	unlike	Unlike his sister, he is shy and quiet.
derive	He derived great pleasure from painting.	-	Why do you dialike him oo much?
		dislike	Why do you dislike him so much?
arrive	What time will you arrive at the station?		
survive*	He was one of the few who survived the disaster.	full-time	He has a full-time job now.
			She applied for a part-time job at a supermarket.
	Serious problems can arise from a lack of	part-time	Supermarket.
arise	communication.		

define	How do you define the term "culture"?	rely	You can rely on me anytime.
confine	Let's confine our attention to the problem before us.	July*	The Fourth of July is a special day for Americans.
combine	They tried to combine rock music with country music.	reply*	I don't have time right now. I will reply later.
	The company began to decline in the late	imply	His silence seemed to imply agreement.
decline	1990s.	apply*	I decided to apply for the job.
design*	I like the new design of the website.		
	He resigned from the job and became a	supply	They promised to supply us with food and water.
resign	photographer.		
assign	The teacher assigned different tasks to the students.	deny	He didn't deny the rumor.
		nearby	She lives in a nearby town.
unite	The two towns were united into one city.	good-bye*	He said good-bye with a smile.
excite	His powerful speech excited the crowd.		
polite*	The staff were very polite to all the customers.	besides	Besides teaching English, she writes poems.
invite*	I'd like to invite you to my birthday party on Saturday.	entitle	Everyone is entitled to express their own opinion.
despite	The project was carried out despite strong opposition.	describe	She described her father as a gentle and generous person.
delight	He almost jumped with delight.	recycle*	We are trying to recycle as much paper as possible.
tonight*	I'm going to a concert tonight.		1]

behind*	When a stranger came near, the boy hid behind his mother.
remind	She always reminds me of her mother.

STEP 2

## 強い母音

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remote	The incident occurred in a remote village.	alone*	I don't want to be alone with him.
promote	The band went on tour to promote their new album.	unknown	She is an unknown but very talented artist.
			It is a well-known fact that smoking is bad
devote	She devoted her life to her family.	well-known	for your health.

impose	Don't impose your opinion on me!	ago*	My father retired from work two years ago.	
oppose	They strongly opposed the tax increase.	hello*	Say hello to your parents for me.	
suppose	Do you suppose he will accept the invitation?	below*	The temperature was five below zero.	
expose	Don't expose your skin to the sun for too long.	although*	Although she is over eighty, she is very active.	
composo	He has composed many beautiful songs			
compose over the years.		explode	The car fell off the cliff and exploded.	
	She proposed a unique solution to the problem.	explode		
propose	propose problem.		The game was postponed because of heavy rain.	
dispose	We disposed of the old furniture before we moved.	control*	I couldn't control my anger at that moment.	
		approach	I felt someone approaching from behind.	

強い母音

 $[i_{I}]$ ...feel  $\mathcal{O}$  ee

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indeed	He is indeed a reliable person.	supreme	He was declared innocent by the Supreme Court.
succeed*	She succeeded as a novelist.	extreme	We have been experiencing extreme weather events lately.
	The project is proceeding smoothly and on		
proceed	schedule.		
			The country appealed to the United Nations
		appeal	for support.
	We don't always agree with each other.		The summaries on his face more deal his
agree*	we don't always agree with each other.	reveal	The expression on his face revealed his disappointment.
dogroo*	I am, to some degree, satisfied with my work.		
degree*	WOIK.	conceal	He couldn't conceal his excitement.

belief	She has a strong belief in the importance of education.	release*	Their new album will be released in November.
relief	To our great relief, he returned home safely.	increase <sup>1*</sup>	The cost of living will continue to increase for some time.
	Do you believe what he said?	decrease <sup>1</sup> *	The population of the town has decreased by 10 percent since 2008.
believe*	Do you believe what he said?	police*	Call the police, please.
relieve	This medicine will relieve your pain.		
achieve	She achieved great success in the United States.	unique*	She has a unique style of singing.
deceive	She was deceived into buying a fake bag.	antique	He showed me his collection of antique clocks.
receive*	I was very happy to receive a gift from my daughter.	technique	He is an excellent tennis player with both technique and power.
conceive	The movie was originally conceived as a TV project.		
perceive	She perceived a change in his attitude toward her.	between*	This is a secret between you and me.
		marine	Toyama Bay is very beautiful and is rich in marine life.
compete	I don't want to compete with anyone.		How do you operate this machine?
complete*	We finally reached a complete agreement.	machine*	l got a flu vaccine a week ago.
defeat	The Japanese team defeated the German team with a score of 2-1.	vaccine	
	Repeat after me, please.	routine	The festival was over, and we went back to our routine.
repeat*			
receipt	Will you give me a receipt?	asleep*	I was asleep when he came home.
Chinese*	He opened a Chinese restaurant in Kobe.	beneath	The plant can grow beneath the snow.
disease*	My father suffers from heart disease.		

STEP

### [júː]···**cute** の u 強い母音

abuse <sup>1</sup>	Child abuse has become a social problem in Japan.	accuse	She accused me of being selfish.
reuse <sup>1</sup>	Used bottles are collected for reuse.	refuse*	She refused to answer the question.
excuse <sup>1</sup>	It is no use making an excuse like that.	confuse	Don't confuse me with my brother.
abuse <sup>2</sup>	Many children are abused by their parents or other family members.	commute	It takes more than an hour to commute to work.
reuse <sup>2*</sup>	About 80 percent of old paper is reused in the country.	dispute	He had a dispute with his boss over money matters.
24	Please excuse my mistake.		
excuse <sup>2*</sup>			I like the movie very much, but the reviews
amuse	They amused the audience with singing and dancing.	review	are mostly negative.

### 強い母音 [úː]

### [úː]…rule 𝕂 u

	An instruction manual is included in the	tattoo	He has a tattoo of a heart on his arm.
include*	package.	bamboo	Pandas' favorite food is bamboo.
conclude	He concluded his speech with a toast.	shampoo	I'd like a shampoo and set, please.
reduce*	We should reduce trash and promote recycling.	cocoon	Silk is made from cocoons.
produce*	The factory produces a variety of frozen foods.	raccoon	Raccoons are known to be very clever animals.
	There are some minute differences between	balloon*	Thousands of colorful balloons were released into the sky.
minute <sup>1</sup>	the two pictures.	typhoon	A big typhoon is approaching the Kanto area.
pollute*	The river used to be <b>polluted</b> by waste from factories.		
Politic			The abandoned bikes were removed from the street.
recruit	We are recruiting new members for our team.	remove*	116 SUCCI.
pursuit	Each individual has the right to live in pursuit of happiness.	improve*	Your driving skills have improved a lot.
Paroan			My parents didn't approve of our marriage

approve

at first.

STEP

2

母音が2つの単語



romance

finance

advance

# 後ろの母音を強く発音する語

[æ] ··· bat 𝕂 a 強い母音

exact	I don't remember the exact date of purchase.	exam*	It wasn't easy to pass the exam.
react	How did the audience react to his speech?	example*	This is a good example of Picasso's early work.
attract	He was attracted by her sweet smile.	adapt	She adapted herself to the new environment quickly.
demand	They demanded a raise in the minimum wage.	relax*	Just relax and enjoy the show.
demand	-	relax*	Just relax and enjoy the show.

God commanded us to love our enemies. command You can expand your vocabulary by reading books. expand

He was attracted by her sweet smile.	adapt	She adapted herself to the new environment quickly.
They demanded a raise in the minimum wage.	relax*	Just relax and enjoy the show.
God commanded us to love our enemies.	canal	Otaru is famous for its beautiful canal.
You can expand your vocabulary by reading books.	Japan*	I was born and grew up in Japan.
	attack*	They made a surprise attack on the enemy.
She had a brief romance with a musician.	attach	I attached a picture to this email.
He is an expert in finance and economics.	giraffe	You can see a mother giraffe and her baby at the zoo.
Our team advanced to the finals.	contrast <sup>1</sup>	The white snow contrasts with the bright blue sky.

perhaps*	Perhaps she really doesn't know who she is.
collapse	Several houses collapsed under the weight of snow.

### [í]… **big** の i 強い母音

exist	How do you prove that ghosts don't exist?	begin*	The first class begins at 9 a.m.
resist	He has resisted pressure to resign.	within*	Please return these books within two weeks.
	She insisted on marrying him.		
insist		predict	It is almost impossible to predict when an earthquake will occur.
assist	I assisted him in starting a new business.	promot	
a55151		restrict	Freedom of speech is severely restricted in
	Our club consists of over a hundred members.	restrict	that country.
consist	nienbers.		
		equip	The room was very clean and fully equipped.

		equip	equipped.
admit	Don't hesitate to admit your mistakes.	forbid	No one can forbid you from doing that.
submit	I submitted my application to the company.	forgive	Please forgive me for being late.
commit	What drove him to commit such a terrible crime?	dismiss	He was dismissed from the job without any notice.
permit	The teacher permitted the students to use a dictionary during the test.	distinct	Each student has a distinct personality.
		convince	He tried to convince me of the merits of his
until*	The supermarket is open until 10 p.m.	convince	plan.
Brazil*	Soccer is the most popular sport in Brazil.		
fulfill	He fulfilled his promise to win the gold medal.		

STEP

# 強い母音 [á]… job の o

evolve	Cell phones have evolved into smartphones.	upon	We sat upon the bank of the river.
revolve	Many Americans think the world revolves around America.	adopt	The government adopted a new economic policy.
involve	A few weeks ago, I was involved in a horrible accident.	o'clock*	Let's meet at the station at nine o'clock.
resolve	I hope time will resolve your problems.	response	She was very pleased with the response from the audience.

beyond	This situation is beyond my control.
respond	How did they respond to the crisis?

# 強い母音 [é]… bed の e

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elect	She was elected as a prime minister of Finland.	infect	Be careful not to get infected with the virus.
select	He was selected as a member of the national team.	affect*	The weather affects our mood and health.
collect*	He has been collecting old coins since he was a little boy.	effect*	His music had a great <b>effect</b> on my life.
neglect	Don't neglect your children. They need you.	perfect <sup>1</sup>	He finally perfected his own style of painting.
reflect	The moon reflects the sun's light at night.	object <sup>1</sup> *	No one objected to my proposal.
expect*	Love happens when you least expect it.	reject	They rejected our offer to buy their company.
inspect	They inspected nuclear power plants in Fukushima.	project <sup>1</sup>	A huge shopping mall is projected to open in November this year.
	I have a great respect for his work.		
respect*			There is a direct train from Kyoto to
suspect <sup>1</sup>	The police suspect him of the murder.	direct	Kanazawa.
Suspect		correct*	Please check if my answers are correct.
		connect*	Kagoshima and Sakurajima are connected by ferries.
		protect*	The aim of the program is to protect children from abuse.

STEP

excess	You should avoid excess in any aspect of your life.
success*	The charity concert was a great success.
unless	You can't win unless you try to win.
address*	Please write your name and address on this paper.
depress	He was depressed by the death of his wife.
express*	I couldn't find the exact words to express what I'm feeling.
impress*	His knowledge and skills impressed me greatly.
progress <sup>1</sup>	In recent years, information technology has been progressing very rapidly.
confess	He confessed his crime to the police.
possess	She possesses a variety of talents.

defend	I will do anything to defend my family.	protest <sup>1</sup>	against the war.
offend	I'm sorry if my words offended you.	request	The bank turned down our request for a loan.
	We cannot live alone. We depend on each other.		
depend*		itself*	History repeats itself.
suspend	He was suspended from school for a month.	myself*	I introduced myself to her.
intend	Do you intend to start a new business?	himself*	He knows himself very well.
attend	I'm afraid I can't attend the meeting next week.	herself*	She looked at herself in the mirror.
extend	She extended her stay in Kyoto for a week.	yourself*	Please take care of yourself.
pretend	He pretended to be a rich man.		
pretend		ourselves*	It is difficult to control ourselves when we get angry.
event*	What are the three most important events in your life?	themselves*	God helps those who help themselves.〈格言〉
invent*	Do you know who invented the internet?		Be careful not to hurt yourselves.
		yourselves*	Ē

prevent	No one can prevent you from doing what you want.
extent	You are right to some extent, but not completely.
content <sup>1</sup>	He is content with his present position.
percent*	The average wage has risen by 5 percent in the past three years.
consent	Finally, he consented to the operation.
present <sup>1</sup>	He presented an action plan to the committee.

arrest	He was arrested for dangerous driving.
invest	He invested all his money in his new business.
digest	You should eat something easy to digest.
suggest*	He suggested going for a walk together.
protest <sup>1</sup>	Thousands of people gathered to protest against the war.
request	The bank turned down our request for a loan.

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defense	The Ministry of Defense is responsible for national security.	attempt	He attempted to run away from home several times.
offense	I mean no offense; I'm just saying what I think.	contempt	They laughed at him with contempt.
	He established the museum at his own		
expense	expense.	resemble	She resembles her father more than her mother.
	She felt intense pain in her stomach.		
intense	She leit intense pair in her stomach.	assemble	All these cars were <b>assembled</b> in this factory.

upset*	Everyone was upset by his sudden appearance.	ahead*	Walk straight ahead for a while, and you'll see the hotel on your right.
forget*	I'll never forget your support and kindness.		I didn't go out last night. Instead, I went to sleep early.
regret	It is useless to regret the past.	instead*	

hotel*	I'll be staying at a hotel near Hakata Station.	revenge	He swore to revenge himself on the man who betrayed him.
compel	He was compelled to quit his job.	refresh	A glass of cold water will refresh you.
	He accepted an offer of a job as an engineer.	complex <sup>1</sup>	We live in a complex world where everything changes very quickly.
accept*		again*	I'm looking forward to seeing you again.
except	Delivery is available every day <mark>except</mark> Sunday.	against*	She married him against her parents' will.

# 強い母音 [<u>´</u>,]… Cup の u

adult*	Treat your son as an adult, not as a child.	discuss*	We used to discuss music for hours.
result*	The result of the experiment was far from satisfactory.	above*	We are now above the clouds.
consult	You should consult a lawyer about your rights as an employee.	among*	The man soon disappeared among the crowd.
		become*	My son's dream is to become a pilot.
adjust	How can I adjust the temperature of the water?	enough*	You are still young enough to learn something new.
disgust	I felt disgust at my own weakness.		
conduct <sup>1</sup>	He conducted an investigation on social media.		

conduct	media.
construct	The bridge was <b>construct</b> ed to connect the two islands.





# 後ろの母音を強く発音する語

強い母音 [5ː]…Callのa

recall	I can't recall my grandmother's face.	because*	I went to bed early because I was very tired.
install	I installed an air conditioner in my room this summer.	exhaust	The long journey exhausted her.
			I had to withdraw all the money from my account.
along*	She walked her dog along the river.	withdraw	
along			She helped an old lady walk across the street.
belong*	What club do you belong to or want to join?	across*	Sileet.
		abroad*	She has traveled abroad many times.
		abioau	

強い思	音	[άː]… <b>palm</b> の <b>a</b>			P.158
garage	l'll put th	ne car in the garage.	massage	Sports massage improves athletic performance and prevents injuries.	

強い母音	[áu]…house 𝔊 ou

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about*	Do you have any books about birds?	announce	The company announced the release of a new smartphone.
without*	Can you imagine a life without smartphones?	pronounce	This word is difficult to pronounce.
4h	He stayed in Hokkaido throughout the		
throughout	summer.		It is very important for children to read aloud.
		aloud	aloud.
around*	We sat around the table and had dinner.	allow*	You are not allowed to take photographs here.
surround	The city is <mark>surround</mark> ed by canals.		
Surround		downtown	I went downtown to have lunch with some friends.
profound	I think this picture has a profound meaning.	downtown	inenus.

amount*	We import a large amount of natural gas.
account	He opened a bank account in Switzerland.

### [ɔ́i]...**coin** の **oi** 強い母音

enjoy*	I enjoyed the drama very much.	avoid*	We must make every effort to avoid war.
annoy	His stupid questions annoyed her.	appoint	He was appointed as the captain of the team.
employ	The hotel employed him as a cook.		
destroy*	The earthquake destroyed the whole town.		

強い	母音 [áːr]…bird の ir		P.160
alert	We should be alert to the possibility of infection.	transfer <sup>1</sup>	He was transferred from Real Madrid to Manchester United.
desert <sup>1</sup>	The boy was deserted by his parents and brought up by his aunt.	occur	The earthquake occurred in the middle of the night.
dessert	What would you like for dessert?		
uesseit		superb	Tonight's concert was absolutely superb.
insert	The doctor inserted a tube into the patient's throat.	Superb	
insert	throat.		I'm sorry to disturb you, but can I talk to you for a moment?
convert	This sofa can be converted into a bed.	disturb	you for a moment?

observe	They observed how birds fly to create the first airplane.	concern	We have a great concern for the future of our planet.
deserve	His new album deserves more attention.	return*	She has recently returned from Europe.
	I'd like to reserve a room from June 6th for		
reserve	two nights.	confirm	I'd like to confirm my reservation.
preserve*	They are trying to preserve the old houses in the town.	emerge	Suddenly an old man emerged from nowhere.
refer	The author often refers to his childhood in his books.	reverse	The positions of the two countries will be reversed in the near future.
			She researched her family's history and
prefer*	I prefer doing sports to watching them.	research*	turned it into a novel.

## STEP 2

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2

apart	Our birthdays are exactly six months apart.	alarm	The fire alarm went off at midnight.
depart	The tour is scheduled to depart on July 1st.	regard	Everyone regarded him as a great actor.
		remark	He made some remarks about the movie.
		guitar*	I love the way he plays the guitar.

# 強い母音 [ɔːr]…fork の or

We spent the weekend at a ski resort in Hokkaido.	reform	The current tax system must be reformed.
The company will publish its annual report next week.	inform	Please inform us of any change of address as soon as possible.
	perform*	The band performed the song for the first time on TV.
A large amount of beef is imported from Australia.	-	The old house was transformed into a
Japan exports automobiles to many	transform	restaurant.
My parents supported my decision to study abroad in the United States.	before*	l usually go for a walk <mark>before</mark> breakfast.
The wounded man was transported to the hospital by helicopter.	ignore	He ignored his father's advice.
	explore	Let's go out and explore the town!
The concert was recorded live.	restore	Himeji Castle was restored to its original beauty.
We can't afford to go to Hawaii this summer.		
The Godfather won the Academy Award for Best Picture in 1973.	absorb	Cotton absorbs sweat very well.
He received no reward for his efforts.	divorce	They divorced after only two years of marriage.
I saw a woman walking toward me.	New York*	The headquarters of the United Nations is located in New York.
	Hokkaido.The company will publish its annual report next week.A large amount of beef is imported from Australia.Japan exports automobiles to many countries.My parents supported my decision to study abroad in the United States.The wounded man was transported to the hospital by helicopter.The concert was recorded live.We can't afford to go to Hawaii this summer.The Godfather won the Academy Award for Best Picture in 1973.He received no reward for his efforts.	Hokkaido.reformThe company will publish its annual report next week.informA large amount of beef is imported from Australia.perform*Japan exports automobiles to many countries.transformMy parents supported my decision to study abroad in the United States.before*The wounded man was transported to the hospital by helicopter.ignoreThe concert was recorded live.restoreWe can't afford to go to Hawaii this summer.restoreThe Godfather won the Academy Award for Best Picture in 1973.absorbHe received no reward for his efforts.divorce

## 強い母音

### [é∂r]…Care ⑦ are

aware	He wasn't aware that he was hurting her.	upstairs	He went upstairs to go to bed.
declare	The government has declared a state of emergency.	downstairs	He hurried downstairs to have breakfast.
prepare*	We prepared food and drink for the party.		
compare*	Please don't compare me with my brother.		
affair	She worked for the Ministry of Foreign Affairs for five years.		
unfair	I think it's unfair to blame him for that.		
repair*	I have to have my car repaired.		
despair	He almost killed himself in despair.		

強い <del>f</del>	音 [íər]…hearのear	[íər]…hear 𝕂 ear	
appear*	A large ship appeared on the horizon and came toward us.	sincere	He is a very sincere person.
career	He was at the peak of his career then.	frontier	The New Frontier was the term used by President John F. Kennedy.
sovoro	It's going to be a severe winter.		

#### 強い母音 [júər]**…pure** 𝔊 ure

secure	Keep your passport in a secure place.

severe

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#### [úər]…lure の ure 強い母音

STEP

2

endure	We had to endure cold nights without electricity. They worked hard to ensure the success of	assure	l <mark>assure</mark> you I will do my best to support you.
ensure	the event.	mature	He grew up to be a mature young man.

## 強い母音

[áiər]…fire 𝗇 ire

admire	I really admire his courage and strength.	inspire	A great many musicians were inspired by the Beatles.
desire	He has a strong <mark>desire</mark> for power.	acquire	It took him only three months to acquire the skills.
retire	My uncle retired at the age of sixty-five.	-	
Tethe		require	This job requires both physical and mental
entire	The hurricane destroyed the entire city.		ability.
			I called customer service to inquire about
		inquire	my order.





# 前の母音を強く発音する語

強い母音 [éi]…**Cake**のa

nation	The whole nation was celebrating Independence Day.	lately	He hasn't been looking well lately.
station*	I'll get off at the next station.	greatly	Your support has helped us greatly.
facial	Facial expressions are important in communication.	Asia*	There are more than forty countries in Asia.
racial	She was completely free from racial prejudice.	Asian	I have traveled to many Asian countries.
		agent	We bought the house through a real estate agent.
favor	Could you do me a favor?	angel	The girl smiled like an angel.
flavor	What is your favorite flavor of ice cream?	ancient*	There are many ancient buildings and monuments in Rome.
lazy	He is too lazy to look for a job himself.	April*	The Japanese school year begins in April.
crazy	He is crazy about your sister.	apron	I usually wear an apron when I cook.
Crazy		eighty*	My grandfather is over eighty years old now.
layer	The street was covered with a thin layer of snow.		
plove**	He is a famous basketball player.	paper*	Could I have a piece of paper?
player*	She was elected mayor of the city.	patient*	You have to be more patient to get what you want.
mayor		patience	Teaching children requires patience and understanding.
		Pationoo	
baby*	Our baby is six months old now.	painful	It was one of the most painful experiences in my life.
maybe*	Maybe you are right, maybe not.	painter*	He was famous as a landscape painter.
labor	They are forced to perform hard labor for low wages.	painting*	Painting is my favorite pastime.
neighbor*	Better is a neighbor nearby than a brother far off. 〈格言〉	payment	When making a reservation, please make payment in advance.

STEP

bacon	I eat bacon and eggs for breakfast every day.	famous*	This town is famous for its hot springs.
basic*	Please let me know the basic facts about your family.	failure	Failure teaches success.〈格言〉
basin	The Kofu Basin is famous for its grapes and wine.		
basin	and white.	racism	We must continue to fight against racism.
basis	Agriculture is the basis of food security.		
		grateful	I'm very grateful for your support.
baseball*	He is just enjoying playing baseball like a kid.	9.000101	
		stranger*	She is a complete stranger to me.
basement	The <b>basement</b> is used as a garage.	onangoi	
Jasement		rainy*	According to the weather report, the rainy season will set in next week.

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sacred	In India, cows are <mark>sacred</mark> animals.	rainbow*	A beautiful rainbow appeared in the blue sky after the rain.
safely*	I'm relieved to hear she returned home safely.	raincoat	When it rains, I wear a raincoat.
safety*	The pilot is responsible for the safety of the passengers.	railroad	A network of railroads spreads all over Japan.
sailor	He loved the sea and became a sailor at the age of eighteen.		She received some training in customer
saying	There is an old saying that "every accident is different."	training*	service.
		lady*	I saw him walking with a young lady.
navy	He played the role of a US Navy officer in the movie.		

,		label	Put a label on your suitcase.
native*	My native language is French.	later*	Sorry, I'm busy now. I'll call you later.
nature*	His paintings show his love of nature.	latest	Have you seen his latest movie?

data*	He taught us how to collect and analyze data.	playground	He enjoys running on the playground every day.
danger*	You are in danger! Get out now.	status	He completely lost his social status.
daily*	He was tired of his daily life and wanted to do something exciting.	statement	The president made a statement about the economic situation.

major*	There are two major parties in the United States.	hatred	Hatred produces nothing but hatred.	
mailbox	Could you put this letter in the mailbox?	capable	The human brain is capable of learning new things throughout life.	

# 強い母音

tiny	I had a nice breakfast in a tiny little cafe.	tidy	Her room is always clean and tidy.
shiny	He always wears <mark>shiny</mark> shoes.	tiger*	The baby tiger was cute and lovely.
diner	We went out for dinner at an Italian restaurant.	timetable	Check the timetable at the station.
minor	Not only the major characters but also the minor ones are well described.	hiking	We went on a hiking trip to Mt. Takao.
		highly	He is highly respected by his colleagues.
diet	I'm trying to lose weight through diet and exercise.	highway	A week ago, there was a terrible accident on the highway.
quiet*	You must be quiet in the library.	fiber	Beans are very high in fiber and rich in protein.
giant	He was a giant in the music world.	final*	The referee blew the final whistle just after the goal.
	I have an appointment with a client at five		
client	o'clock.	virus	My computer seems to be infected with a virus.
idol	He has been my idol since I was a kid.	vital	Sleep is vital to your physical and mental health.
item	I haven't received the item I ordered yet.		China joined the World Trade Organization
island*	The people of this island are very friendly.	China*	in 2001.
iceberg	Icebergs are melting faster than ever.	childhood	I have been his fan since childhood.
eyebrow	He has thick eyebrows and big eyes.	pilot*	It takes a lot of training to become a pilot.
eyesight	My eyesight is getting worse.	pirate	I like pirate movies, especially the Pirates of the Caribbean movies.
silent*	She kept silent during the meal.	pineapple	<b>Pineapples</b> are a tropical fruit that are native to South America.
silence	A loud cry broke the silence of the night.	spider	There is a big spider in my room!
sidewalk	Please be careful. There are no sidewalks on this street.		1
science*	The basis of science is observation and experiment.		

widely	This software is widely used by designers and architects.	triangle	A triangle is the most stable structure.
widespread	There is a widespread rumor that the band will soon break up.	striking	There is a striking contrast between the two cities.
	We walked around the lake at twilight.	crisis	The country is now facing a national crisis.
twilight	we walked alound the lake at twinght.	driver*	He is a very careful driver.
lion*	Are there any lions at the zoo?	Friday*	How about a drink on Friday night?
likely	He is likely to recover in time for the World Cup.	frighten*	I'm sorry, I didn't mean to frighten you.
license	You need a license to be a lawyer or a doctor.	private*	The hotel has its own private beach.
lifetime	Such a chance comes only once in a lifetime.	bridegroom	The bridegroom looked nervous and uncomfortable.
climate*	The island has a mild climate all year round.	minus	The temperature is minus 10 degrees.
slightly	I have a slightly different opinion from yours.	ninety*	He lived to the age of ninety.
			There is a marking place for bissiles were
rival	He is my best friend and also my rival.	bicycle*	There is a parking place for <b>bicycles</b> near the station.
writer*	This is the coldest winter I have ever experienced.	kindness	Thank you for your sympathy and kindness.
trial	Everyone has the right to receive a fair trial.	guidance	Thank you for your helpful guidance.
triumph	Vaccines are one of the greatest triumphs of modern medicine.		

う思い			P.176
motion	Don't stand up while the bus is in motion.	holder	Who is the current holder of the world record in the 100-meter dash?
notion	Back then, I had no notion of what I wanted to do with my life.	shoulder*	She looked back over her shoulder.
			The lake is a holy place for the local
		holy	noonlo

only*	She was the only woman in the group.	holy	people.
lonely*	I spent the weekend alone and felt very lonely.	slowly*	She spoke slowly enough for me to understand.

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open*	The restaurant opens at 11 a.m. in the morning.	focus*	Our discussion focused on the issue of risk management.
over*	She wore a black jacket over the T-shirt.	photo*	I need to have my photo taken for my passport.
ocean*	They must be flying over the Pacific Ocean right now.		
occurr		no one*	I cried for help, but no one came.
owner*	Who is the owner of this house?	notice*	She didn't notice that I was there.
motor	This car has two motors.	notebook*	I wrote down my thoughts in my notebook.
motive	What was the motive for writing the book?	nowhere	We searched for the boy, but he was nowhere to be found.
mobile	There is a mobile library service for those who cannot come to the library.	snowy*	The weather forecast says it's going to be a snowy winter.
moment*	I'll be ready in a moment.		
	The audience was mostly young people.	poem*	She wrote this poem when she was eleven.
mostly		poet	He is one of the greatest <b>poets</b> of our time.
soda	Can I have a glass of soda, please?	poster*	There are many posters of jazz musicians in the cafe.
sofa*	This sofa is really comfortable.	postcard*	She sent me a postcard from Boston.
solar*	Today, you can make use of solar energy in your home.	spoken	This word is rarely used in spoken English.
social*	There have been major social changes during the last ten years.	spokesman	He is the spokesman for the government.
soldier*	The soldiers were ordered to make an attack.		
		local*	I think we should pay more attention to local politics.
hopeful	He is a very <mark>hopeful</mark> young man.	locate	The police are trying to locate where he is hiding.
hopeless	It seems we are in a hopeless situation.	global*	Climate change is a global concern.
hometown*	I left my hometown at the age of fourteen.	closely	He examined the papers closely.
homework*	I have a lot of homework to finish.	clothing	Human beings need food, clothing, and shelter.
golden	We sat on the beach and watched the golden sunset.	lower	Lower your head. The ceiling is low.
goldfish	There are some goldfish in the pond.		

STEP

	,		
robot*	This robot cleaner is very convenient.	bonus	My bonus was smaller than I expected.
rotate	The restaurant rotates slowly, and the view always changes.	total*	How much was the total cost of the trip?
			She donated one million dollars to the Red
frozen	Frozen foods are convenient for busy people who don't have time to cook.	donate	Cross.
trophy	She won first place and received the trophy.		
profile	Please read my profile before sending me a message.		
program*	What is your favorite TV program?		
protein	You need more animal protein.		
protest <sup>2</sup>	There was a protest demonstration against the war yesterday.		
	1		

## 強い母音 [íː]…feel の ee

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STEP

meeting*	We'll have our regular meeting on Thursday.	teacher*	Time is a great teacher.〈格言〉
greeting*	I raised my hand in greeting.	feature	What are the main features of the software?
		_	She has great respect for all living creatures.
reason*	She has a good reason to be angry with me.	creature	
	Evenuence has its own boouty and		
season*	Every season has its own beauty and charm.	either*	My wife doesn't eat meat, and I don't either.
		neither	You are not perfect, and neither am I.
leader*	She became the leader of the project team.	Terther	
reader	I think young readers will like this book.	feeling*	I am sorry I hurt your <mark>feeling</mark> s.
		ceiling	This room has a high ceiling.
leading	She played the leading role in the musical.	Cennig	
reading	Reading is like a journey to an unknown place.		

even*	It is warm there even in winter.	meaning*	Many English words have several meanings.
evil	He seems to be possessed by an evil spirit.	meanwhile	She will be back soon. Meanwhile, let's have a cup of tea.
evening*	She came to my house in the evening.		
email*	Recently, I received an email from an old friend.	species*	They discovered a new species of butterfly.
equal*	In a democracy, everyone has equal rights.	peanut	I bought a pack of roasted peanuts.
easy*	It wasn't easy to persuade him to change his mind.	peaceful*	Problems between countries must be solved by peaceful means.
eager	She is eager to travel and see the world.	speaker*	She is a good <mark>speaker</mark> of English.
Easter	How do you make Easter eggs?	pizza*	How about pizza for lunch?
	We watched the eastern sky, waiting for the		·
eastern	sun to rise.	weekly	Do you read any weekly magazines?
deeply*	I was deeply impressed with his words.	weekday	Call us any time between 9 a.m. and 6 p.m. on weekdays.
defect	There are some defects in the current education system.	weekend*	We are going to spend the weekend in Aomori.
decrease <sup>2</sup>	There has been a decrease in the number of violent crimes.	wheelchair*	It is one of the best cars for wheelchair users.
Venus	Venus is the second planet from the sun.	sleepy*	I was so sleepy that I fell asleep in the office.
vehicle	Vehicles are not allowed to enter the park.	legal	You should take legal advice before you sign the contract.
visa	She visited the country on a tourist visa.	leisure	What do you do in your leisure time?
			The human body needs at least two liters
fever*	I've been in bed for days with a fever.	liter	of water a day.
	Over 60 percent of the employees in the		

female\* Over 60 percent of the employees in the company are female.

secret*	Do you think he can keep a secret?
senior*	She is senior to me in the office.

freely	Everyone can speak and discuss freely here.	being*	When and how did the earth come into being?
freedom	Freedom of speech is the foundation of democracy.	meter*	He ran in the 100-meter dash.
greenhouse*		zebra	Where do zebras live in the wild?
real*	Obviously, it's not a real Picasso. It's a fake.	genius	He was already a genius at the age of five.
recent	I'm not familiar with the recent trends in pop music.	keyboard	Can you type without looking at the keyboard?
region	Sendai is the largest city in the Tohoku region.	T-shirt*	He was wearing blue jeans and a red T-shirt.
resource*	Japan is not rich in natural resources.		
frequent	They are worried about the frequent earthquakes.		
treaty	Japan signed a security treaty with the United States in 1951.		
treatment	He has been receiving cancer treatment for three years.		

# 強い母音

[júː]**…cute** の u

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STEP

2

unit	The family is the basic unit of society.	fuel*	He is angry. Don't add fuel to the fire.
union	They tried to persuade him to join the union.	future*	I hope to see you again in the near future.
user*	The problem is not the computer but the user.		
usei		music*	What kind of music do you like?
useful*	The website is full of useful information.	music	
userui			I can't find the words to describe the beauty of her voice.
useless	It is useless to discuss the matter with him.	beauty*	beauty of her volce.

human*	No one can take away your human rights.
humid	In Japan, it's very hot and humid in summer.
humor	He has a good sense of humor.

1.	beauty*	I can't find the words to describe the beauty of her voice.

## 強い母音

STEP

super	Wow! You did a super job.	tulip	I think the tulips are going to bloom soon.
suitable	I think this book is suitable for children of all ages.	tutor	His parents hired a private tutor for him.
suitcase	The customs officer asked me to open my suitcase.	stupid	Don't ask such a stupid question!
		student*	My daughter is already a junior high school student.
movie*	This is one of the best movies of the year.	Tuesday*	I have piano lessons on Tuesdays.
moving	The book was funny and moving at the same time.		
movement*	They started a peace movement to protest the Vietnam War.	ruin	That one play ruined the entire game.
	Can we solve the problem of nuclear	rumor	There is a rumor that she is getting married soon.
nuclear	waste?	cruel	Children sometimes say cruel things to adults.
neutral	Switzerland is a neutral country.	truly	I'm truly sorry for the late reply.
		tituly	
junior*	She is two years junior to me.		It is your duty to protect your family.
iowol	The stars were shining like jewels in the	duty	it is your duty to protect your family.
jewel	night sky.	foolish	I was foolish enough to believe what he said.





# 前の母音を強く発音する語

強い母音 [æ]…bat の a

arrow	Time flies like an arrow. 〈格言〉	carrot*	The girl gave a carrot to the rabbit.
narrow*	The mountain path was too narrow to walk side by side.	parrot	She keeps a <mark>parrot</mark> as a pet.
sparrow	Sparrows are cautious birds and usually live in groups.		
sparrow	ive in groups.	carry*	I always carry a picture of my family with me.
cancer*	He survived lung cancer and returned to the stage.	marry*	Her parents didn't allow her to marry him.
dancer*	Her dream is to be a ballet dancer.	carriage	He was walking down the street pushing a baby carriage.
answer*	This is my final answer to the question.	marriage	Their marriage only lasted three years.
	He was one of the greatest actors of his		
actor*	generation.	habit*	Habit is a second nature. 〈格言〉
factor	Luck is an important factor in business.	rabbit*	Suddenly, a rabbit ran out of the bush.
	The letter half of the beak was a little		
latter	The latter half of the book was a little boring.		· · · · · · · · · · · · · · · · · · ·
matter*	I don't want to talk about it. It's a private matter.	fashion	Fashion is changing all the time.
matter	matter.	passion	He has a deep passion for his work.
	The boy was treated badly by his parents.		1
badly		vanish	The entire village vanished without a trace.
sadly	He smiled sadly and left the room.	Spanish*	He wants to play in the Spanish league.
· · · · · · · · · · · · · · · · · · ·			
gather*	All the students were gathered in the gym.	_	Splitting an atom produces a lot of energy.
rather*	It is rather warm for winter.	atom	We went to a Chinese restaurant after the
		after*	show.
jacket*	I saw a man in a blue jacket walking toward the station.	album*	She showed me her family photo album.
racket*	This tennis racket is perfect for beginners.	absent	He was absent from an important meeting.
		absence	His absence made her feel lonely.

STEP

abstract	Abstract art is difficult to understand.	password	I forgot the password for the account.
asport	The book describes all aspects of Japanese culture.	pastime	What is your favorite pastime?
aspect		pastime	· ·
athlete*	He is a natural athlete.	magic*	The thick fog suddenly disappeared like magic.
anger	His anger was so intense that he lost control of himself.	magnet	Magnets stick to metal surfaces.
angry*	Please don't be so angry with me.	mammal	Whales are not fish. They are mammals.
anthem	They sang their national anthem with great pride.	manage	She manages a flower shop in Sapporo.
	Many people now feel anxious about the future of our planet.	manner*	The staff welcomed us in a friendly manner.
anxious		mansion	She lives in an old mansion in Scotland.
accent	He speaks English with a French accent.	master*	I don't have a master. I am my own master.
access	The hotel has easy access to the airport.		
action*	You need to put your ideas into action.	basket	He was carrying a basket full of fruits.
active*	Bats are active at night and sleep during the day.	baggage	How many pieces of baggage do you have?
		balance*	It is important to keep a balance between work and family.
panda*	Pandas are the most popular animals in Ueno Zoo.	bandage	He has a bandage on his arm.
panel	He installed solar panels on the roof of his house.	backward	He suddenly lost balance and fell backward onto the ground.
panic	She screamed in panic.	background	The background of the incident is not yet clear.
pancake	I had pancakes for breakfast this morning.		
palace	The ceremony was held in Buckingham Palace.	bathroom*	Could I use your bathroom?
patent	He applied for a patent on his invention.	ladder	He climbed up the ladder to the roof.
pattern*	Sometimes you need to break your old thinking patterns.	laptop	I always carry my laptop with me.
package*	How much does this package weigh?	lasting	His speech left a lasting impression on the audience.
passage	My room is at the end of the passage.	language*	How many languages does she speak?
passport*	Never lose your passport while traveling.	landscape	Many of his paintings are landscapes of places he visited.

STEP

laughter	Laughter is the best medicine. 〈格言〉	rapid	The country has made rapid progress in its economy.	
		random	I opened the book at random and began to read.	
happy*	She looks very happy in this picture.			
- 111.7		dragon	The dragon is an imaginary creature.	SI
happen*	Such an accident should never happen	aragon		STEP
парреп	again.	4	Sound travels much faster in water than in	2
	I want to use a hammer. Do you have one?	travel*	air.	6
hammer	· · · · · · · · · · · · · · · · · · ·		I was late because the traffic was heavy.	
	Don't you think he is handsome?	traffic*		
handsome	ndsome		He asked for a transfer to another team.	
		transfer <sup>2</sup>	The asked for a transfer to another team.	
salad*	I only had soup and salad this morning.		I don't know English grammar well.	
salad"	. ,	grammar	<b>~ ~</b>	
	Salmon live in the ocean, but they lay their		She loves her grandson more than	
salmon	eggs in rivers.	grandson	anything.	
	Saturn has a lot of moons going around it.		She is our first grandchild.	
Saturn	outain has a for or moons going around it.	grandchild*		
	I bought a sandwich to eat on the train.		Practice makes perfect. 〈格言〉	
sandwich*		practice*		

practice\*

value*	Very few people know the true value of this painting.	camel	Camels are used to carry goods in the desert.
valley	A beautiful river flows through the valley.	campus	She showed me around the campus of the college.
	When are you coming back, daddy?	candy*	There was a box of candy on the table.
daddy		cancel	The game was cancelled because of the storm.
damage*	The typhoon caused serious damage to the crops.		
uunuge			Cut the cabbage into thin slices.
channel	I change channels as soon as he appears.	captain*	Christopher Columbus was the captain of the ship named Santa Maria.
chapter	I especially like the last chapter of the book.	capture	His pictures capture the essence of the city.
challenge*	This job will be a big challenge for you.	scatter	The wind scattered the cherry blossoms on the ground.

shadow*	The sun was beginning to set, and the shadows were getting longer.
shallow	The river is shallow at this point.

sandwich\*

Where can I get a taxi?	blanket	She put a <mark>blanket</mark> over her sleeping son.
She has a variety of talents.	blackboard	The teacher wrote a poem on the blackboard.
The Statue of Liberty was a gift from France.	classic	I Am a Cat is a classic of Japanese literature.
The quality of his work is always above standard.	classmate*	She was my classmate in junior high school.
	classroom*	There was no one but us in the classroom.
There are eight <b>planet</b> s in the solar system.	classicom	
This chair is made of recycled plastic.	fasten	Please <mark>fasten</mark> your seat belt.
She stood on the platform and made a speech.		
	She has a variety of talents.         The Statue of Liberty was a gift from France.         The quality of his work is always above standard.         There are eight planets in the solar system.         This chair is made of recycled plastic.         She stood on the platform and made a	She has a variety of talents.blackboardShe has a variety of talents.blackboardThe Statue of Liberty was a gift from France.classicThe quality of his work is always above standard.classmate*Classmate*classroom*There are eight planets in the solar system.classroom*This chair is made of recycled plastic.fastenShe stood on the platform and made aclassroom*

STEP

強い	母音 [í]…big の i		P.194
inner	He took out his wallet from the inner pocket of his jacket.	tissue	Could you give me a tissue, please?
dinner*	We had a delicious dinner at the restaurant.		Last year, my annual income was about six
winner	He is an amazing scientist and a Nobel Prize winner.	million*	million yen. There are over eight billion people in the
	She prefers to live in a small town rather	billion*	world.
city*	than a big city.	lily	The Easter lily is native to Japan's Ryukyu Islands.
pity	It's a pity that you can't come with us to the beach.		Why did you do such a silly thing?
pretty*	Look! What pretty flowers!	silly	
	The hero of the movie is an ordinary	written	There are no written records of the event.
hero*	teenager.	Britain*	Great Britain is made up of England, Wales, and Scotland.
zero*	The temperature fell below zero this morning.	Dritain	
	Cabbage is good for the liver.	into*	They dived into the river one after another.
liver	We used to swim in this river when we were	input	The more input, the better the outcome.
river*	children.		She spends most of her income on clothes.
issue	Today, we are going to discuss a very important issue.	income	
10040			

increase <sup>2</sup>	They asked for an increase in salary.	singer*	She was the greatest jazz singer ever.
injure*	She was seriously injured in a skiing accident.	sister*	She is my aunt – my father's <mark>sister</mark> .
insect*	Insects have six legs and sometimes have wings.	scissors*	Cut the paper in half with scissors.
insight	He has deep <mark>insight</mark> into human nature.	symbol*	The statue became a <mark>symbol</mark> of hope and freedom.
instant	He gave me an instant answer to my question.	system*	The country's economic system needs fundamental changes.
instance	There are still many instances of racial discrimination in America.	series	The TV series was based on the comic book series of the same name.
inctinct	He has a strong instinct for survival.		1
instinct		fifty*	He will be fifty next month.
index	There is a useful index at the end of the book.	figure*	The company's sales figures are increasing steadily.
indoor	There is a indoor swimming pool in the hotel.	finger*	l cut my finger while cooking.
image*	The company is trying to improve its public image.	finish*	He has already finished his work.
impact	The movie had a great impact on me.	fiction*	Truth is stranger than fiction. 〈格言〉
import <sup>2*</sup>	The prices of imports are rising because of the weaker yen.	fishing	My father's hobby is <mark>fishing</mark> .
impulse	I bought this guitar on impulse last year.	physics	I majored in physics at university.
era*	We live in an era of global crisis.		
England*	For the first time in the World Cup, France defeated England.	minute <sup>2*</sup>	I was so exhausted that I fell asleep in a minute.
Lingianu		mirror	The surface of the lake reflected Mt. Fuji like a mirror.
English*	We traveled around the English countryside.	miracle	It was a miracle that no one was killed in the accident.
	They found for still with the surd sector		The missile flow even longer and longing it.
civil	They fought for civil rights and social justice.	missile	The missile flew over Japan and landed in the Pacific Ocean.
sixty*	Babe Ruth hit sixty home runs in one season.	missing	A journalist has been missing for almost a year.
signal*	The signal turned red, and I stopped my		She has made it her mission to spread the iov of dance

joy of dance.

earthquake.

I was woken up at midnight by an

mission

midnight

STEP

2

32

signal\*

silver\*

simply

car.

The trophy is made of silver.

I simply want to know the truth.

visit*	There are many places to visit in Kyoto.	whisper	She whispered something into his ear.
visible	The sky was getting dark, and the stars were beginning to be visible.	quickly*	He answered the question quickly.
vision	He has a clear vision of his future.		·
vision		ribbon	The girl wore a red ribbon in her hair.
vivid	I have a very vivid memory of that day.	noddn	-
VIVIG		critic	He is a critic rather than a writer.
victim	He was a victim of bad circumstances.		
Victim		Christmas*	We celebrated Christmas in Hawaii this year.
village*	He was born in a small village in lwate.		, ou
		prison	A man escaped from the prison last night.

distant		The airport is distant from the hotel.
	distance*	What is the distance between Tokyo and Nagoya?
	district	Akihabara is a shopping district in Tokyo.
	discount	I bought this car at a 20 percent discount.

bitter	He had many bitter experiences in his life.
building*	The new station building is under construction.
busy*	I'm too busy to read books.

windy*	It's very cold and windy today.
window*	You can see the ocean from the window.
winter*	I went skiing with my friends last winter.
wisdom	He was a man of true wisdom.
wizard	The old man is, in fact, a wizard.
willing	I'm willing to do anything for you.
witness	Are there any witnesses to the accident?
whiskey	I'd like a whiskey on the rocks, please.

ribbon	The girl wore a red ribbon in her hair.
critic	He is a critic rather than a writer.
Christmas*	We celebrated Christmas in Hawaii this year.
prison	A man escaped from the prison last night.
princess	She is the princess of the kingdom.
principle	It's not a matter of money but a matter of principle.
tribute	They stood in silence for a minute as a tribute to his memory.
British*	I visited the British Museum during my trip to London.
brilliant	I think she has a brilliant future.
crystal	What is the difference between crystal and glass?

limit*	There is no limit to his potential.
liquid	I have to take liquid food for a few days.
listen*	You should listen to his advice.
living*	The sun is necessary for all living things.
clinic	There is a clinic near my house.
lyric	Who wrote the lyrics to this song?

picnic*	We went on a picnic last Sunday.
picture*	Will you take a picture of us?
pigeon	There are many pigeons in the temple.

pillow	Which do you prefer, a soft pillow or a hard one?	ticket*	Don't forget to bring the ticket with you.
pistol	A police officer was robbed of his pistol.	sticky	Natto is very sticky and has a strong smell.
spirit*	They have lost the spirit of competition.		
opint		ginger	Why is ginger served with sushi?
kidnap	The boy was kidnapped on his way home from school.	nickname	His nickname is Tommy.
kingdom	She practically ruled the kingdom.	guilty	He was found guilty of stealing a car.
kitchen*	Remember to keep the kitchen clean.	chicken*	Which do you like better, chicken or fish?
skillful	She is skillful in writing poetry.		

# 強い母音 [á]…job の o

P.200

STEP

pocket*	This bag has many pockets.	follow*	I'll show you around. Please follow me.
rocket*	They succeeded in launching the rocket.	swallow	I found a swallow's nest in the roof of my house.
hobby*	Her hobby is going to karaoke with her friends.	college*	Ten years have passed since I graduated from college.
lobby	We'll meet at the lobby of the hotel at ten tomorrow morning.	knowledge*	Knowledge is power.〈格言〉
borrow*	Can I borrow your bike for a few hours?	onto	My cat suddenly jumped onto my shoulder.
sorrow	His heart was filled with deep sorrow.	online	He often spends hours playing online games.
locker	I left my keys in the locker.	object <sup>2*</sup>	What is that object floating in the sky?
soccer*	My son has recently joined the local soccer team.	obstacle	There were many obstacles to their marriage.
		office*	I'm sorry, she's not in the office today.
dollar*	I'd like to exchange yen for dollars.	option	What payment options are available to me?
scholar	She is a prominent scholar in the field of psychology.	honor	It is a great honor to be invited to this wonderful event.
		honest*	He was too honest to keep a secret.

	the is a wonderful role model for the other tudents.				
		comet	Halley's Comet will return in 2061.		
	Ve haven't learned much about modern istory.	comic*	He is one of the greatest comic actors of all time.		
	hough he is a star, he is shy and modest n real life.	common*	Don't worry. It's a common mistake.		
modest			The author received many positive		
	Bodzilla is one of the most popular nonsters in the world.	comment*	comments from readers.		
		commerce	Shanghai is the center of commerce in China.		
body*	le has a strong body and a strong mind.	complex <sup>2</sup>	There is a large cinema complex in the mall.		
bother W	Vhat's bothering you?				
bottom*	the dived to the bottom of the sea.	concept	What are the basic concepts of democracy?		
		concert*	The concert will start in half an hour.		
solid	he baby can't eat <mark>solid</mark> food yet.	constant	I have a constant pain in my stomach.		
l'r sorry*	m sorry I can't accept your offer.	conduct <sup>2</sup>	He was asked to explain his conduct during the incident.		
softly S	the sang the song very <mark>softly</mark> tonight.		People should not conquer nature but live		
	conque		in harmony with it.		
doctor*	An apple a day keeps the <mark>doctor</mark> away.〈格言〉	concrete	This bridge is made of concrete.		
	Oolphins are very intelligent and are often riendly to humans.	conflict	There has been a <b>conflict</b> between the two countries.		
	Oon't forget to <mark>polish</mark> your shoes before you go out.	contact*	I don't have much contact with my neighbors.		
possible* Is	s it <b>possible</b> to send the item to Japan?	content <sup>2</sup>	Please show me the contents of your bag.		
			She won an English speech contest when		
novel*	lave you read his new novel?	contest*	she was in high school. She is under contract to a major talent		
nonsense	Oon't talk nonsense! I've had enough of it.	contract	agency.		
		contrast <sup>2</sup>	There is an interesting contrast between Tokyo and Osaka.		
wallet*	lost my wallet on my way home.	0000000000	The next congress will be held in Tokyo.		
wander H	le wandered from place to place in Europe.	congress	He is very conscious of what other people		
		conscious	think of him.		

STEP

conscience	You should listen to your conscience.	profit	The company gained a lot of profit from the trade.
		proper	<b>Proper</b> exercise is important for your dog's health.
сору*	Please make a copy of this document.		He is faced with a difficult problem.
collar	My dog didn't seem to like the collar at first.	problem*	He is in the process of starting his own
column	The columns of the Parthenon are made of marble.	process*	business.
colleague	He is my colleague at the office.	product*	This <b>product</b> is sold out and not available.
cotton	This shirt is completely made of cotton.	project <sup>2*</sup>	The project to build a new shopping mall started three years ago.
cottage	He lives in a cottage near a beautiful lake.	promise*	He always keeps his promise.
costume	People in costume paraded along the street.	proverb	An old proverb says, "Where there's a will, there's a way."
Scotland	She was born and raised in Scotland.	progress <sup>2</sup>	The country has made remarkable progress in the last ten years.
			He was excited at the prospect of seeing her again.
logic	Your argument lacks logic.	prospect	
lobster	We had lobster for dinner that night.	hocky	He is a member of the national hockey team.
closet	The boy hid in the closet.	tonic*	We talked about various topics such as sports, music and movies.
blossom*	Cherry blossoms are now in full bloom.	topic*	
		fossil*	She found a fossil of an ancient fish.
		volume	Please turn up the volume.

#### [é]… **bed** 𝕂 𝔁 強い母音

P.205

Do you use chopsticks or a fork?

ever*	Have you ever been to Okinawa?	gender	Gender equality is an important issue for society.
never*	I will never forget your kindness.	tender	He gave her a tender kiss.
clever*	He is clever but not a genius.	slender	She has long and slender fingers.

chopstick\*
mention	In his speech, he mentioned his childhood.	ready*	Everything is ready for the party.
pension	He retired last year and now lives on a pension.	steady	There has been a steady increase in foreign visitors.
tension	Just relax and ease your tension.		
		healthy*	She always eats <mark>healthy</mark> food.
enter*	He entered the room without knocking.	wealthy	He is from a very wealthy family.
center*	Our school is in the center of the city.		
		any*	I will answer any question you ask me.
error	There are many translation errors in this book.	many*	There are many restaurants on this street.
terror	The moment she saw him, she began shaking with terror.		
		feather	This pillow is stuffed with feathers.
mental	You need both physical and mental strength to be successful in sports.	leather	These shoes are made of soft leather.
rental	There are many kimono rental shops in Kyoto.	weather*	How is the weather this weekend?
		whether*	I don't care whether you stay or go.
better*	She is getting better day by day.		
letter*	letter* I was very pleased to receive a letter from you.		I gave her a ring as a birthday present.
		present <sup>3*</sup>	All the staff members were present for the occasion.
fellow	She started a conversation with a fellow passenger.	pleasant	We had a very pleasant evening at the restaurant.
yellow*	She wore a yellow ribbon in her hair.		
		seven*	Do you know why a week has seven days?
plenty*	You have <b>plenty</b> of time to think about it.		Heaven helps those who help themselves.
twenty*	I saw twenty movies last month.	heaven	〈格言〉
		very*	Japanese history is very interesting.
measure*	How can I measure my blood pressure?	,	There is a ferry service between the two
pleasure*	It is my pleasure to be able to work with you.	ferry	islands.
4	My family is my treasure.	merry	l wish you a Merry Christmas.
treasure*		cherry*	Cherry trees are planted on both sides of the street.

vary	Social customs vary from country to country.	second*	Lake Kasumigaura is the second largest lake in Japan.
fairy	Children like to read or listen to fairy tales.		This report is divided into five sections.
bury	Where did they bury the treasure?	seldom	A barking dog seldom bites.〈格言〉
	Don't envy others. Envy makes your life	selfish*	He is not as selfish as he used to be.
envy	miserable.	central*	The park is located in the central area of the city.
entry	They were refused entry to the restaurant.	sentence*	I enjoyed the book from the first sentence to the last.
ending	I like movies with happy <mark>ending</mark> s.	sensible	I have always thought of him as a sensible person.
engine*	Something seems to be wrong with the engine.	session	The Diet is now in session.
entrance*	Where is the entrance to the museum?	setting	The setting of the movie is Tokyo after the war.
exit	Could you tell me where the emergency exit is?	settlement	Every effort must be made to achieve a peaceful settlement.
extra*	Laundry service is available at no extra charge.		
ov.o	She is a well-known expert on child welfare.	menu*	Can I see your menu?
expert*	These fruits are produced mostly for	medal*	He won a gold medal in the Tokyo Olympics.
export <sup>2</sup>	export.	metal*	Gold is one of the most precious metals on earth.
echo	His loud laughter echoed through the room.	melon	This melon is sweet and delicious.
elbow	He placed his elbows on the table and leaned forward.	merit	I think there is no merit in continuing this discussion.
empty*	There are many empty houses around here.	member*	We want you to become a member of our team.
empire	She is interested in the history of the Roman Empire.	method	I tried a new method of painting, but it didn't work.
essay	He wrote an interesting essay on rural life.	metriou	He is in a meeting right now. May I take a
essence	What is the essence of Japanese culture?	message*	message?
every*	We have a game every three days.	meadow	I saw several cows eating grass in the meadow.
effort*	You cannot make your dream come true without making an effort.		
ethnic	There are many ethnic groups in China.		

	Speak of the <mark>devil</mark> , and he will appear. 〈格言〉	checkup	You should have a medical checkup at least once a year.
	The business world has changed a lot over he past decade.	chestnut	I sometimes eat roasted chestnuts as a snack.
	The Sahara <mark>Desert</mark> is the largest hot desert n the world.		
	You should see the dentist immediately.	record <sup>2*</sup>	He broke the world record in the 100 meters.
dentist	ioù should see the dentist minediately.	rescue*	The kidnapped boy was rescued by the police.
temper	le easily loses his <mark>temper</mark> .	restless	I was a restless child and couldn't sit still in class.
tennis* S	She became a world-famous tennis player.	restroom	Excuse me, where is the restroom?
terrible*	His performance in the movie was terrible.	credit	Can I pay by credit card?
textbook*	Open your <mark>textbook</mark> s to page eleven.	precious	The days we spent together are precious memories.
gently	He held the baby gently in his arms.	pressure*	They tried to put pressure on him to resign.
gentleman H	He is a true gentleman and a great leader.	presence	She didn't seem to notice his presence.
gesture* S	She made a <mark>gesture</mark> for me to follow her.	breakfast*	I had a quick breakfast and hurried to my office.
jealous	Don't be jealous of other people's success.	threaten	Global warming is threatening the future of the humanity.
Α	Always wear your helmet when you ride	friendly*	He is always smiling and is friendly to everyone.
helmet y	/our bike. She was very helpful during my stay in	friendship*	Friendship is more precious than anything else.
	Canada.		
heavy*	four bag looks <mark>heavy</mark> . I'll carry it.	website*	Please look at our website for more information.
headache*	've had a headache since this morning.	wedding*	They had a beautiful wedding with their friends and family in Hawaii.
nephew	have a nephew who lives in New Zealand.	welcome*	Hello everyone. Welcome to our concert!
	A network of railroads spread all over the country.	welfare	Sweden is known for its excellent social welfare system.
network		western*	Right after sunset, you can see Venus in the western sky.
		Wednesday*	She has been absent since last Wednesday.
39		question*	May I ask a few questions?

	Ohemieelaan en en hemeelen		
weapon	Chemical weapons are banned by international law.	pencil*	Write your answers with a pencil.
sweater*	ater* She was wearing a pink sweater and gray pants.		Penguins are not mammals. They are birds.
		pepper	He put some pepper on his steak.
lemon	I'd like a tea with lemon, please.	special*	What is so special about his music?
level*	They need the highest level of security.	spelling	Please correct my spelling if it is wrong.
legend	The movie is based on an old Japanese legend.	spectacle	This year's Christmas parade was a spectacle.
lesson*	She gave me piano <mark>lesson</mark> s.	·	How are your perents doing?
lecture	He gave a lecture on modern art at the museum.	parent*	How are your parents doing?
lettuce	A BLT sandwich contains bacon, lettuce and tomato.	ketchup	A hot dog with mustard and ketchup, please.
flexible	This schedule is flexible and can be changed at any time.	schedule*	I have a tight schedule this week.
			1

bedroom*	She shares a bedroom with her sister.
venture	He started a new venture with his best friend.
shelter	People were running around, looking for shelter from the rain.

## 強い母音 [á]… Cup の u

P.213

STEF

2

funny*	What's so funny? Did I say something funny?	wonder*	She wondered what he was thinking.
*	I hope it will be sunny this weekend.		
sunny*		other*	Do you have any other questions?
honey	I usually eat pancakes with honey.		My mother is already in her sixties.
		mother*	my mother is already in her sixtles.
money*	ney* Time is money. 〈格言〉		My brother has been a role model for me since I was a child.
		_	
under*	Let's have a picnic under the cherry blossoms.		

under*	blossoms.
thunder	She was scared by the thunder.

upper	Will you put this box on the upper shelf?	sunflower	Sunflowers are blooming in the garden.
supper*	We had a late supper after the concert.	suspect <sup>2</sup>	Finally, the police arrested the suspect.

Sunday*	My birthday falls on a <mark>Sunday</mark> this year.	someday*	She will be a great singer someday.
Monday*	Museums are often closed on Mondays.	somehow	Somehow, I succeeded in getting what I wanted.
dozen	I bought a loaf of bread and half a dozen eggs.	someone*	Do you know someone who plays the drums?
cousin*	One of my cousins has become a lawyer.	sometime	I think we met sometime last year.

ugly	The prince was turned into an ugly beast.	Sometin
ugiy		somew
oven	I baked a pizza in the oven last night.	Somew
oven		somewh
onion	Cut the onion into pieces.	Somewin
		comoth

suburb	They live in the <mark>suburb</mark> s of Osaka.	southern
subway*	I took the <mark>subway</mark> to Ginza.	
subject*	Let's change the subject.	рирру
substance	There is no substance to your argument.	public*
	His sudden death was a shock to everyone.	publish
sudden	The success was a shock to everyone.	
suffer*	He is suffering from a bad cold.	punish
summit	We reached the summit in the afternoon.	pumpkin
	The end of summer makes me a little sad.	
summer*		mutton
sunset	The sunset over the ocean was spectacular.	mustard
sunrise	We climbed Mt. Takao to see the first sunrise of the year.	mushroom
sunlight*	Sunlight is necessary for plants to grow.	
sunshine	The children were playing in the sunshine.	monkey*
ounonino		monthly

somehow	Somehow, I succeeded in getting what I wanted.
someone*	Do you know someone who plays the drums?
sometime	I think we met sometime last year.
sometimes*	We sometimes have lunch together.
somewhat	My opinion is somewhat different from yours.
somewhere*	I think she lives somewhere around here.
something*	Would you like something to eat?
southern	We traveled around southern Italy for a week.
	The puppy is loved and taken care of by

puppy	The puppy is loved and taken care of by everyone.
public*	We must keep public places clean and safe.
publish	His first book was published when he was twenty years old.
punish	He was severely punished for cheating on the exam.
pumpkin	She made a pumpkin cake for Halloween.

mutton	I haven't eaten mutton for a long time.
mustard	Do you want mustard on your hot dog?
mushroom	You must be very careful when you pick wild mushrooms.
monkey*	Monkeys usually live in groups.
monthly	The monthly meeting will be held at the town hall next Tuesday.

hunger	A large number of people are still suffering from hunger.	Russia*	From Russia With Love was my first James Bond movie.
hungry*	A hungry man is an angry man. 〈格言〉	Russian*	Russian literature had a great influence on Japanese literature.
hunter*	The eagle is an excellent hunter.	trumpet	He sang and played the trumpet in the movie.
hundred*	There were more than a hundred people in the room.	trumper	
husband*	My husband is a better cook than I am.	structure	Every society has its own structure. Drugstores sell a wide range of products
		drugstore	besides medicine.
lucky*	I was lucky enough to find a good job.	frustrate	I really enjoyed the movie, but the ending frustrated me a little.
luggage	Can I send my luggage to the hotel in advance?		The car will cost roughly three million yen.
London*	London is one of the busiest cities in the world.	roughly	
		[	
lovely*	She has a lovely smile and a beautiful voice.	custom*	Tourists should respect local customs and traditions.
		culture*	Manga is an important part of Japanese culture.
bucket	Please bring me a bucket of water.		She is studying painting and sculpture at
budget	The project has a large budget.	sculpture	an art school.
butter*	I usually eat bread and butter for breakfast.	color*	Do you have this in another color?
	In case of emergency, please push the red	cover*	She covered her face with her hands to hide her tears.
button*	button.	comfort	His words gave me great comfort.
justice	They are fighting for justice.	country*	She has already returned to her country.
	She has excellent judgment and communication skills.		
judgment		tunnel*	This is the longest tunnel in Japan.
		study*	I usually study at night.
number*	What is your room number, please?		
nothing*	Nothing comes of nothing. 〈格言〉	stomach*	I have a pain in my <mark>stomach</mark> .
rugby	He started playing rugby in high school.	function	What is the function of your department?
rubber	This ball is made of rubber and doesn't sink in the water.	govern	A democratic society is governed by majority rule.
runner*	My son is the fastest runner in his school.		

#### 強い母音 [ú]… push の u

Is there a **bookstore** near here?

bully	He was a bully when he was a kid.	wooden*	This is the longest wooden bridge in Japan.
fully	We were fully satisfied with his work.	woman*	His mother is a very intelligent woman.

			1
football*	He joined the football team when he entered high school.	rural	I grew up in a small rural town in Aomori.
footstep	She heard footsteps behind her on the dark street.	sugar*	I always drink coffee without <mark>sugar</mark> .
		during*	I made a lot of friends <mark>during</mark> my stay in Osaka.
ovehien	This cushion is very comfortable to sit on.		
cushion	•	Europe*	We went on a trip around Europe for two weeks.
a a a ki a *	I had some cookies and some milk.		
cookie*		pudding	We had chocolate pudding for dessert.
oooking*	Sometimes, I miss my mother's cooking.		
cooking*			No one is perfect, but everyone has some goodness in them.
		goodness	
	A bullet took his life in 1968.		There were a let of foreign to wiste staving
bullet		tourist*	There were a lot of foreign tourists staying at the hotel.
	The product was new but there was no instruction booklet inside.		
booklet			

STEF

2

bookstore\*





# 前の母音を強く発音する語

強い母音 [5ː]…call の a

oral	Today I had an oral exam in English.	often*	We often go for a drink after work.
	It is important to have moral standards.		
moral		salty	You should not eat salty food.
glory	Those were the days of glory for him.	saucer	This cup is lovely, but where is the saucer?
story*	The story of the movie was very interesting.	sausage	Is there any ham or sausage in the fridge?
	She worked hard for her daughter.	software	You need to update the software immediately.
daughter*	one worked hard for her daughter.		
water*	We cannot live without water.	cautious	You should be cautious about what you post on the internet.
	I like classical music, but I also like rock music.	coffee*	I usually drink my coffee black.
also*		chorus*	They won first prize in the chorus contest.
alter	The flight schedule has been altered due to bad weather.		
allei		£	He was lost in a forest.
almost*	It is almost impossible to translate his poetry into another language.	forest*	
aimost	poerry into another language.	foreign*	The number of foreign visitors increased a lot.
always*	He is <mark>always</mark> making jokes.		
August*	The war ended on August 15, 1945.	horror	She screamed in horror.
author*	Who is your favorite author?	horrible	That was a horrible accident.
autumn*	The autumn sky is high and clear.		
autumn		laundry	There was a pile of laundry on the floor.
auction	He bought the picture at an auction.		He is an experienced lawyer.
awful	He was involved in an awful incident.	lawyer	The long-term forecast says we will have a
awkward	I feel awkward with people I don't know well.	long-term	warm winter.
orange*	These oranges are very sweet.	florist	I bought some flowers at the florist.
	She accepted my offer to drive her home.		

P.220

drawing	An exhibition of children's drawings will be held next month.	walnut	Walnut oil is good for your skin.	
crossing	Turn left at the next crossing.	quarrel	They had a quarrel about money.	
crosswalk	There's a crosswalk over there.			Ŋ
CIUSSWAIK		naughty	He has been naughty since he was a child.	Ę
broadcast	NHK will broadcast the game live.	naugity		2
Sicadeast		boring*	The lecture was so boring that I fell asleep.	
		J		

# 強い母音 [áː]…palmの a P.222

father*	Galileo is called the father of modern science.	drama*	She likes to watch Korean dramas in her free time.
father*	science.	drama*	free time.

P.222

#### 強い母音

[áu]…house 𝗘 ou

fountain	There is a fountain in the center of the park.	council*	I was president of the student council in high school.
mountain*	The weather in the mountains changes quickly.	counter	He handed me a cup of coffee over the counter.
	She walked out of the room without saying		
out of*	anything.	doubtful	It is doubtful if he will keep his word.
outing	They are going on an outing to Kamakura tomorrow.		Did you download the latest version of the
outlet	Children need an outlet for their emotions.	download	software?
	The output of the factory has doubled in		
output	the last five years.	loudly	We laughed so <b>loudly</b> that everyone looked at us.
outcome	It is impossible to predict the outcome of the election.	cloudy*	It will be cloudy and cold tomorrow.
outdoor	They performed at an outdoor concert in Hibiya Park.		
outline	I will explain the outline of the project.	thousand*	About two thousand people live in this village.
		towel*	The city of Imabari is famous for its towels.
housing	Home prices are rising rapidly because of the housing shortage.	powder*	l often put cheese powder on pizza.
nousework*	We share all the housework.	crowded*	The beach is very crowded on weekends.

loyal	You must be loyal to yourself first.	noisy	Don't be noisy! The baby is sleeping.
royal	The royal wedding was a magnificent spectacle.	poison	One man's meat is another man's poison. 〈格言〉
		moisture	Your skin needs moisture, especially when you get older.
		oyster	l can't eat raw <mark>oyste</mark> rs.
		voyage	Have a nice voyage!
		soybean	Soy sauce is made from soybeans.

#### 強い母音

[ɔɨː*r*]… bird の ir

P.224

dirty*	Don't touch me with your dirty hands.	circus	Have you ever been to the circus before?
thirty*	I have been waiting for her for thirty minutes.	server	She works as a server at an Italian restaurant.
			There was no bus service there, so I took a
certain*	I think you are right, but I'm not certain.	service*	taxi.
curtain	She pulled the curtains and opened the windows.	survey <sup>2*</sup>	According to a recent survey, nearly 30 percent of the population is over sixty-five.
curry	l'd like a chicken <mark>curry</mark> , please.	surface*	About two thirds of the earth's surface is covered with water.
hurry*	She told me to hurry to the hospital.	surfing	She enjoyed <mark>surfing</mark> at Shonan Beach yesterday.
worry*	Don't worry about it anymore.	person*	He was the only person I knew at the party.
urban	I have lived in urban areas all my life.	perfect <sup>2*</sup>	I thought her speech was perfect.
urgent	Global warming is one of the most urgent problems of our time.	perfume	She always wears strong perfume.
early*	Why did you get up so early this morning?	purpose*	What is the purpose of your trip?
	What do you do if you are in an elevator when an earthquake occurs?	purchase	They purchased a summer house in Karuizawa.

earthquake\*

when an earthquake occurs?

STEP

mercy	They showed no mercy to the poor boy.	virtue	Patience is a virtue. 〈格言〉
mermaid	She told us a story about a mermaid.	version	It is interesting to compare the two versions of the song.
merchant	The merchants on this street are very friendly.		
murder	He was found guilty of murder.	birthday*	Tomorrow is my birthday, and I will be thirty years old.
		burden	I don't want to be a burden to you.
thirsty*	I'm thirsty. Can I have something to drink?		
Thursday*	I have an appointment on Thursday evening.	firmly	I firmly believe he will become a great scientist in the future.
thorough	The police conducted a thorough search of the area.	further	You can find further information at our website.
German*	She is a professor of German literature.	worker*	He is a very hard and honest worker.
journal	He often contributes to the Wall Street Journal.	worldwide	He has achieved worldwide fame as an actor.
journey	He has just returned from his long journey.	versus	He watched the final, France versus Argentina, at the stadium.
			Don't be so nervous. Everything is OK.
current	They are trying to analyze the current situation.	nervous*	
courage*	She had the courage to tell the truth.	turkey	They eat turkey on Christmas Eve.

#### 強い母音 [áːr]… park の ar

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garden*	I want to live in a house with a garden.	army	He joined the army when he was twenty.
pardon*	Pardon me, but I must get going now.	argue	They argued about their political views.
		Arctic	No penguins live in the Arctic.
barber	How often do you go to the barber?		
barber			She is an artist by nature.
harbor	Kobe is a beautiful harbor city.	artist*	
		article*	I found an interesting article about electric cars.
			0410.

courage\*

party*	They were invited to a garden party at Buckingham Palace.	farmer*	Farmers are always worried about the weather.
partly	He was partly responsible for the accident.	farther	We were too tired to go any farther.
She is the best business partner I've ever			
partner*	had.	market*	The market for secondhand cars is growing rapidly.
parking*	I was fined 10,000 yen for illegal parking.		
		smartphone*	He always has the latest smartphone.

	Land the Hard Hard Hard Hard Hard Hard		
hardly	I can hardly believe what you say.	target	The arrow hit the center of the target.
harmful	Too much stress is harmful to your health.	bargain	The car cost only one million yen. It was a good bargain.
harvest	We will have a good harvest this year.	J	
naivest		darling	Don't blame yourself, my darling.
carbon	Diamonds are made up of carbon atoms.	garbage*	Don't forget to take out the garbage.
carpet	The floor of the room was covered with a gray carpet.	largely	My success was largely due to her support.

### 強い母音

[ɔːr]… fork の or

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2

order*	May I take your order, please?	forty*	He is going to be forty soon.
border	They were stopped by the police at the border.	former	He is a former prime minister of Japan.
	She appeared at the party in formal evening	fortune*	He has made a fortune with real estate.
formal	dress.	forward*	He stepped forward and shook hands with her.
normal*	Your blood pressure is above normal levels.	forecast	According to the forecast, the typhoon is approaching Kagoshima.
orbit	The spaceship was put in orbit around the earth.	forehead	He kissed his daughter on the forehead.
	We have five sense organs: eyes, ears,		
organ	nose, tongue, and skin.	portion	A large portion of his time is devoted to reading and writing.
		portrait	The Mona Lisa is a portrait of a woman with a mysterious smile.

mortal	All living things are mortal.	corner*	A terrible accident happened at that corner last month.
morning*	I'll call you first thing in the morning.	northern	Shimogamo Shrine is located in the northern part of Kyoto City.
	·		A quarter of a century has passed since he died.
shortage	We are suffering from a shortage of water.	quarter*	
shortcut	There is no shortcut to success.		

#### 強い母音 [éər]… Care の are P.231

barely	I barely caught the last train to Tokyo.	careful*	You must be very careful when you choose your job.
rarely	I have a bike, but I rarely use it.	careless	His careless driving caused the accident.
fairly	She looks fairly young for her age.		
fairly		warehouse	Those red brick buildings were originally warehouses.
airline	I usually fly Japan <mark>Airlines</mark> .	chairman	He was elected chairman of the conference.
airport*	We went to the airport to see him off.	therefore*	My wife is traveling. Therefore, I have to cook myself.
aircraft	An aircraft needs to be inspected before every flight.		
airplane*	The airplane landed on the river safely with no loss of life.		

# 強い母音 [íər]… hearのear P.231

nearly*	I was nearly hit by a car.	cheerful*	She is always cheerful and positive.
clearly*	I couldn't hear clearly what he was saying.		
merely	I am merely telling the truth.		

Surely you aren't serious?

surely

#### 強い母音 [áiər]… fire の ire

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firefly	The light turned out to be a firefly.	Ireland	We traveled in Ireland for a week.
firework*	We watched the fireworks from the boat.	iron	The bridge is made of iron.
fireplace	They sat near the fireplace.		

強い母音 [áuər]… hour の our P.232	強い母音
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powerful*	He is a powerful political leader.
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