| agency | She now works for an ad agency． |
| :--- | :--- |
| radio＊ | I used to listen to the radio late at night． |
| bakery | There is a popular bakery near here． |
| favorite＊ | l＇ll take you to my favorite place． |


| dangerous＊ | It＇s dangerous to drive a car like that． |
| :--- | :--- |
| stadium＊ | The stadium was full of people of all ages． |
| maintenance | The museum was closed for maintenance． |
| neighborhood | A fire broke out in the neighborhood last <br> night． |


| irony | He often speaks with irony． |
| :--- | :--- |
| isolate | You should not isolate yourself from <br> society． |


| scientist＊ | Scientists must be creative and have a <br> good imagination． |
| :---: | :--- |
| sightseeing＊ | Tomorrow we＇ll do some sightseeing in <br> Kanazawa． |


| violet | I planted some violet seeds in my garden． |
| :--- | :--- |
| violent | I don＇t want to see violent scenes． |
| violence | The movie was full of violence． |
| vitamin | This drink contains various vitamins． |


| diary＊ | She has kept a diary since she was ten． |
| :--- | :--- |
| dialect | She is interested in local dialects and <br> accents． |
| dinosaur | We visited the dinosaur museum in Fukui． |


| finally＊ | He was finally persuaded to join the team． |
| :--- | :--- |
| library＊$^{*}$ | I often borrow books from the library． |
| microwave | This microwave is out of order． |
| primary | Our primary concern is for the children＇s <br> safety． |
| quietly＊ | He walked out of the room quietly． |
| hydrogen | Water is composed of hydrogen and <br> oxygen． |


| poetry | He began to write poetry at the age of nine． |
| :--- | :--- |
| post office＊ | Excuse me，is there a post office around <br> here？ |
| grocery | There used to be a grocery store here． |
| programmer | He is studying IT and wants to be a <br> programmer． |


| nobody＊ | Nobody knows what has become of him． |
| :--- | :--- |
| totally | The climate of Japan is totally different <br> from that of Europe． |
| motivate | What motivated him to do that？ |
| photograph＊ | Where did you take this photograph？ |

## 

| equally | Your freedom and my freedom are equally <br> important． |
| :--- | :--- |
| easily＊ | He is nervous and easily gets angry． |
| media | The media has a powerful influence on <br> public opinion． |
| medium＊ | The internet is an effective medium for <br> expressing personal opinions． |
| meaningful | She made my life meaningful． |


| theory＊ | The theory of evolution was established by <br> Charles Darwin． |
| :--- | :--- |
| theater＊ | Star Wars was the first movie I ever saw in <br> a theater． |


| really＊ | The movie was really interesting． |
| :--- | :--- |
| realize＊ | I realized that I was in a difficult situation． |
| recently＊ | Have you seen any good movies recently？ |
| regional | The company has many regional offices <br> around the country． |
| previous | His new song is different from any of his <br> previous ones． |
| prefecture＊ | Nagano Prefecture is famous for its natural <br> beauty and ski resorts． |
| frequently | She frequently visits museums and art <br> galleries． |
| reasonable | The restaurant serves delicious food at a <br> reasonable price． |


| teenager＊ | I was shy and quiet when I was a teenager． |
| :--- | :--- |
| scenery | The beauty of the mountain scenery was <br> beyond words． |


| usual＊ | See you at the usual place and at the usual <br> time． |
| :--- | :--- |
| uniform＊ | He looks handsome in his uniform． |
| universe | Does the universe have a beginning？ |


| funeral | Hundreds of people attended his funeral． |
| :--- | :--- |
| cucumber | She was as cool as a cucumber． |
| beautiful＊ | What a beautiful picture that is！ |

琝い为音［ú：］$\cdots$ ruleの $\mathbf{u}$ P． 240

| numerous | He has numerous friends in the music <br> industry． |
| :--- | :--- |
| newspaper＊ | He usually reads the newspaper after <br> breakfast． |
| newscaster | He is a newscaster on a morning TV show． |


| suicide | They persuaded him not to commit suicide． |
| :--- | :--- |
| supervise | She supervises the project team． |
| Jupiter | Jupiter is the largest planet in the solar <br> system． |
| studio | The album was not recorded live but in the <br> studio． |

## 前の母音を強く発音する語

| annual | The annual festival was cancelled due to <br> the pandemic this year． |
| :--- | :--- |
| manual | Have you read the instruction manual？ |
| national＊ | This is one of the national parks in Japan． |
| rational | Human beings are not always rational． |


| Africa＊ | Africa is the second largest continent in <br> the world． <br> African |
| :--- | :--- |
| African elephants have bigger ears than |  |
| Asian elephants． |  |
| afterward | We went to see a movie and had dinner <br> afterward． |
| animal＊ | Elephants are the largest land animals on <br> earth． |
| analyze | You need to analyze the cause of your <br> failure． |
| ancestor | I know very little about my ancestors． |


| actual | This drama is based on some actual facts． |
| :--- | :--- |
| accident＊ | I happened to witness the accident． |
| accurate | His research was fast and accurate． |
| alcohol | Don＇t drink too much alcohol． |
| alphabet | There are only twenty－six letters in the <br> alphabet． <br> All plants need an adequate water supply <br> to grow． |
| adequate | They advertised a new product on TV． <br> advertise |


| camera＊ | Don＇t forget to bring a camera when you <br> travel． |
| :--- | :--- |
| Canada＊ | She stayed in Canada for a month． |
| casual | He usually wears casual clothes． |
| cabinet | The thermometer is in the medicine <br> cabinet． |
| capital | What is the capital of New Zealand？ |
| calendar＊ | She hung the calendar on the wall． |
| calculate | First of all，you should calculate how much <br> money you need． <br> candidate |
| As a matter of fact，I was the only candidate <br> for the job． |  |
| catalogue | Click here to view our online catalogue． <br> character＊ |
| In that movie，she played the main <br> character for the first time． |  |


| avenue | They walked down Fifth Avenue，looking <br> into store windows． |
| :--- | :--- |
| average＊ | The average life span of Japanese women <br> is the longest in the world． |
| amateur | Although she is an amateur，her <br> photographs are superb． |
| ambulance | Please call an ambulance immediately． |
| absolute | He has absolute confidence in himself and <br> his talent． |
| appetite | I don＇t have much appetite these days． |
| attitude | I really like her attitude toward music and <br> life． |
| atmosphere＊ | The hotel has a lovely friendly atmosphere． |
| astronaut＊＊ | My ambition is to be an astronaut． |


| manager* | She became the manager of the hotel. |
| :--- | :--- |
| management | He has rich experience in sales <br> management. |
| maximum | Each class has a maximum of thirty <br> students. |
| magazine* | Plenty of fashion magazines are published <br> in Japan. |
| marathon* | I'm going to run the Tokyo Marathon this <br> year. |
| masterpiece | Her latest novel is a true masterpiece. |


| happily* | They were talking and laughing happily. |
| :--- | :--- |
| happiness* | Everyone seeks happiness. |
| hamburger* | I had a hamburger for lunch. |
| handkerchief | He wiped his face with a handkerchief. |


| balcony | You can see beautiful sunrises from the <br> balcony. |
| :--- | :--- |
| barrier | Language barriers are difficult to overcome. |
| battery | A solar battery stores energy generated by <br> solar panels. |
| badminton | Do you want to play badminton with me? |
| basketball* | I played basketball in junior high school. |


| salary | Are you content with your present salary? |
| :--- | :--- |
| satisfy* $^{*}$ | He traveled to many places to satisfy his <br> curiosity. |
| Saturday* | I go to the gym on Saturdays. |
| satellite* | The first Japanese weather satellite <br> Himawari was launched in 1977. |
| sacrifice | Don't sacrifice yourself for others. |


| gallery | I went to the gallery to see his paintings. |
| :--- | :--- |
| gasoline | The price of gasoline is rising rapidly. |
| charity* | She donated a huge amount of money to <br> charity. |
| champion | My dream is to become an Olympic <br> champion in judo. |


| family* | He grew up in a warm family. |
| :--- | :--- |
| factory* | He works at a toy factory. |
| fantasy | This book will take you to the world of <br> fantasy. |
| fascinate | We were fascinated by the night view from <br> Mt. Hakodate. |


| radical | They don't want radical changes in society. |
| :--- | :--- |
| tragedy | His early death was a great tragedy. |
| traveler | This is a popular sightseeing spot for <br> travelers. |
| strategy | Sales strategy is important for any <br> business. |
| practical | He gave us some very practical advice. |


| graduate $^{1 *}$ | She will graduate from high school next <br> year． |
| :--- | :--- |
| graduate $^{2}$ | He is a graduate of Harvard University． |
| grandparent＊ | I used to spend the summer with my <br> grandparents in Yamagata． |
| grandfather＊ | My grandfather lived to be ninety－four． |
| grandmother＊ | She was brought up by his grandmother． |


| classify | His music is difficult to classify in a <br> specific category． |
| :--- | :--- |
| classical＊ | I seldom listen to classical music． |


| talented | He is a very talented singer and actor． |
| :--- | :--- |
| valuable | Your opinion is very valuable to us． |

## 細い國音 <br> ［í］…big のi

| India＊ | She traveled around India for a month． |
| :---: | :---: |
| Indian＊ | I love Indian food and often go to Indian restaurants． |
| indicate | All evidence indicated that he was innocent． |
| industry＊ | My father works in the car industry． |
| interest＊ | He gradually lost interest in his work． |
| Internet＊ | The internet is a very useful tool for getting information． |
| interview＊ | I＇m having a job interview tomorrow． |
| intimate | The cafe has a warm and intimate atmosphere． |
| ignorance | The more you learn，the more you discover your ignorance． |
| illustrate | The book is illustrated with many beautiful pictures． |


| institute | She works at a medical research institute． |
| :--- | :--- |
| instrument＊ | She can play many instruments． |
| innocent | Many innocent people were killed in the <br> war． |
| influence＊ | The book had a great influence on me． |
| imitate | Parrots can imitate human speech． |
| immigrant | The United States of America was built by <br> immigrants． |


| mineral | You should eat foods rich in minerals． |
| :--- | :--- |
| minimum | The risk must be reduced to a minimum． |
| minister | He is the current Minister of Economy， <br> Trade，and Industry． |
| ministry | He joined the Foreign Ministry after <br> graduating from university． |
| miserable | Don＇t be so miserable．Life is not so bad． |
| mystery＊ | It＇s a mystery to me why he retired so early． |


| digital | Everything is becoming more and more <br> digital these days． |
| :--- | :--- |
| dignity | She always behaves with dignity and pride． |
| different＊ | The world is quite different from what it <br> was twenty years ago． |
| difference＊＊ | There is a great difference between <br> knowledge and wisdom． |
| difficult＊ | All things are difficult before they are easy． <br> 〈格言〉 |
| discipline | The school is well known for its strict <br> discipline． |


| fisherman＊ | My father was a fisherman，and so am I． |
| :--- | :--- |
| physical＊ | Physical health and mental health are <br> closely linked． |


| pyramid | The pyramids are tombs of ancient <br> Egyptian kings． |
| :--- | :--- |
| period＊ | These items are sold only for a limited <br> period of time． |


| similar＊ | His political views are similar to mine． |
| :--- | :--- |
| citizen | Every citizen has the right to vote． |
| sympathy | He expressed deep sympathy for the war <br> victims． |
| symphony | The orchestra played Beethoven＇s 9th <br> Symphony． |
| serious＊ | The typhoon caused serious damage in the <br> Tokai region． |


| video＊ | Their new music video will be released <br> soon． |
| :--- | :--- |
| visual | The movie has amazing visual effects and <br> sound effects． |
| visitor＊ | I don＇t live here．I＇m just a visitor． |
| victory | He won a narrow victory in the election． |
| vinegar | Vinegar is used to preserve food． |


| criminal | The criminal has not been caught yet． |
| :--- | :--- |
| critical | He is very critical of the current <br> government． |
| criticism | You should be open to criticism and learn <br> from it． |
| criticize | It is easy to criticize，but it is hard to create． |
| primitive | Primitive men lived in caves to protect <br> themselves from nature． |
| principal＊＊ | The principal of this school is a good <br> leader． |
| privilege | Education is a right for all and not a <br> privilege for a few． |
|  | The book stimulated my imagination when <br> I was a child． |
| stimulate | The movie is a typical love story． <br> history＊We can learn a lot from history． <br> business＊He is now traveling to Osaka on business． |


| liberal | He was very liberal in his political views． |
| :--- | :--- |
| liberty | Liberty of conscience is the most <br> fundamental of all human rights． |
| limited | I＇m afraid my English vocabulary is very <br> limited． |
| listener | Being a good listener is a must for good <br> communication． |


| dominate | Our lives are now dominated by <br> technology． |
| :--- | :--- |
| nominate | He was nominated for Nobel Prize in <br> Literature in 2017． |
| opera | I sometimes go to the opera． |
| operate | He must be operated on immediately． |
| opposite | She was walking on the opposite side of <br> the street． |
| occupy | Gradually，she began to occupy his mind． <br> octopus |
| How many legs does an octopus have？ |  |
| You cannot make an omelet without |  |
| breaking eggs．＜格言〉 |  |
| omelet | Plants produce oxygen，and animals <br> consume it． |
| oxygen |  |
| obvious | It is obvious that he is in love with her． |
| officer＊ | The customs officer checked my passport． |


| policy | Honesty is the best policy．〈格言〉 |
| :--- | :--- |
| politics | I don＇t want to discuss politics with you． |
| popular＊ | She is a very popular singer in Japan． |
| poverty | They have struggled with poverty for years． |
| positive＊ | Sports have a positive influence on society． |
| possibly | This is possibly the best movie of the year． |


| monitor | They monitored my blood pressure and oxygen levels． |
| :---: | :---: |
| monument | The monument was built in memory of Sadako Sasaki． |
| moderate | Moderate exercise is good for everyone． |
| holiday＊ | In the United States，Independence Day is a national holiday． |
| hospital＊ | I was happy to leave the hospital． |
| colony | The country used to be a colony of France． |
| comedy | This movie is a wonderful romantic comedy． |
| contrary | The result is contrary to our expectations． |
| continent | She traveled across the North American continent． |
| confident | She is confident of winning the election． |
| confidence | I have absolute confidence in him． |
| conference | Over two hundred scientists from all over the world attended the conference． |
| constantly | The information on this website is constantly checked and updated． |
| concentrate | Now I must concentrate on my work． |
| consequence | You must accept the consequences of your actions． |
| scholarship | He went to Rome on a scholarship to study architecture． |


| probably＊ | He is probably in his early forties． |
| :--- | :--- |
| properly | This computer isn＇t working properly． |
| property | He left all his property to his daughter． |
| prominent | He is one of the most prominent tennis <br> players． |
| tropical | This plant grows in tropical climates． <br> Washington |
| Washington，D．C．is the capital of the <br> United States of America． |  |
| qualify | She finally managed to qualify as a doctor． <br> QualityWe must improve the quality of our <br> products． |
| quantity | Quality is very important，but quantity is <br> also important． |


| logical | His explanation was perfectly logical． |
| :--- | :--- |
| document | Please sign the document and send it back <br> to us． |
| following＊＊ | Please answer the following questions in <br> English． |
| volleyball＊ | I was the captain of our school＇s volleyball <br> team． |
| chocolate＊ | Would you like some chocolate cake？ |

## 強い且音［é］…bedのe

 P． 252| resident | He was a resident of New York when he <br> died． |
| :--- | :--- |
| president＊ | Her father is the president of a big <br> company． |
| reference | In his speech，he made reference to the <br> incident． |
| preference | It＇s completely a matter of personal <br> preference． |
| readily | She readily accepted my invitation to <br> dinner． |
| steadily | The job market has been improving <br> steadily． |


| enemy＊ | The enemy of my enemy is my friend．〈格言〉 |
| :--- | :--- |
| energy＊ | Children are always full of energy． <br> editor <br> educateShe is an editor of a fashion magazine． <br> United States． |
| elderly＊up and educated in the |  |
| element | My piano teacher is a quiet elderly woman． <br> elephant＊ |
| Asian elephants are slightly smaller than |  |
| African elephants． |  |
| embassy | How can I get to the Japanese Embassy？ |
| emperor | Napoleon became the first emperor of <br> France in 1804． |


| emphasis | We place more emphasis on quality than quantity． | melody | This song has a very beautiful melody． |
| :---: | :---: | :---: | :---: |
| emphasize | He emphasized the importance of good leadership． | memory＊ | Although she is eighty，she has a very good memory． |
|  |  | memorize | I memorized the whole speech． |
| evident | It was evident that he was telling the truth． | membership | What are the privileges of membership？ |
| evidence | There was no evidence that he committed the crime． | medical＊ | You should have a medical examination． |
| envelope | Don＇t forget to put a stamp on the envelope． | medicine＊ | Good medicine tastes bitter．〈格言〉 |
| enterprise | Each individual plays an important role in the enterprise． | mechanism | It is difficult to understand the mechanism of the stock market． |
| estimate ${ }^{1}$ | Can you give me a rough estimate of how long the job will take？ | sexual | Employers have a duty to prevent sexual harassment． |
| estimate ${ }^{2}$ | The loss from the fire was estimated at about twenty million yen． | sexual |  |
|  |  | seventy＊ | He retired from work at the age of seventy． |
| exercise＊ | The doctor advised me to get more exercise． | several＊ | I have been to Italy several times． |
| excellent＊ | He is an excellent pilot with lots of experience． | century＊ | Matsue Castle was built in the early seventeenth century． |
|  |  |  | I＇m very sensitive to cold． |
| everyday＊ | The book describes everyday life in a small town． | sensitive | Im very sensitive to cold． |
|  |  | separate ${ }^{1 *}$ | They decided to go separate ways． |
| everyone＊ | Everyone in this town knows her． |  | Politics should be separated from religion． |
|  |  | separate ${ }^{2 *}$ | Politics should be separated from religion． |
| everything＊ | Everything will be all right someday． | celebrate＊ | We celebrate Christmas together every year． |
| everywhere＊ | You can see cherry blossoms everywhere． |  |  |
| area＊ | This is a no smoking area． | decorate | We decorated the Christmas tree with colorful lights． |
| anyone＊ | Can anyone help me with this problem？ | definite | Can you give me a definite answer by tomorrow？ |
| anyway＊ | Anyway，you should see a doctor． |  |  |
|  |  | delicate | She has long delicate fingers． |
| anything＊ | She went out of the room without saying anything． |  |  |
|  |  | desperate | They made desperate efforts to survive． |
| anywhere＊ | They couldn＇t find the boy anywhere． | demonstrate | This is a good opportunity to demonstrate your skills． |


| general | This software is for professional users, not <br> for general users. |
| :--- | :--- |
| generate | Solar panels generate electricity only when <br> the sun is shining. |
| generous | They were always kind and generous to <br> me. |
| genuine | She has a genuine interest in her job. |


| tendency | He has a tendency to lose his temper <br> easily. <br> technical |
| :--- | :--- |
| Free technical support is available to all <br> customers. |  |
| telephone* | Telephones have changed a lot over the <br> past thirty years. |
| telescope | You can see the surface of the moon <br> clearly through a telescope. |


| heritage* | The historical buildings in this area are <br> protected as cultural heritage. |
| :--- | :--- |
| hesitate | Never hesitate to do what you think is right. |
| headquarters | The headquarters of the company is[are] in <br> Tokyo. |


| federal | The United States is a federal nation of 50 <br> states. |
| :--- | :--- |
| festival* | The first Sapporo Snow Festival was held <br> in 1950. |


| vegetable* | You should eat more vegetables and fruits. |
| :--- | :--- |
| various* | I have lived in various places in Japan. |


| chemical* | Chemical weapons are banned by <br> international law. |
| :--- | :--- |
| chemistry | She was awarded the Nobel Prize for <br> Chemistry last year. |


| recipe | You can find many recipes on the internet. |
| :--- | :--- |
| regular* | We have a regular meeting once a month. |
| register | I registered as a member of the club. |
| relative | Do you keep in touch with your relatives? |
| recognize | She recognized the old man immediately <br> and smiled. |
| restaurant* | We dined at an Italian restaurant near the <br> hotel. |
| prejudice | There is still some racial prejudice in the <br> country. |


| penalty | The penalty for dangerous driving should <br> be more severe. |
| :--- | :--- |
| specialty | What is the specialty of this area? |
| specialist | She is a specialist in children's literature. |
| specialize | He specializes in information technology. |


| benefit | That experience was of great benefit to me. |
| :--- | :--- |
| negative | Drinking had a negative effect on his work. |
| yesterday* | I happened to meet him on the street <br> yesterday. |


| ultimate | What is the ultimate goal of this project？ |
| :--- | :--- |
| underwear | Always keep your underwear clean． |
| underground | There is an underground passage from the <br> station to the building． |
| otherwise | He helped me a lot；otherwise，I couldn＇t <br> have finished the work． |


| cultural | There are many cultural differences <br> between the two countries． |
| :--- | :--- |
| cultivate | They have cultivated this land for <br> generations． |
| customer＊ | The restaurant offers its customers a <br> wonderful view of the sea． |
| company＊ | Though he is still in his thirties，he runs a <br> big company． |
| comfortable＊ | The bed is soft and comfortable to sleep in． |
| colorful | The garden was full of colorful flowers． |
| countryside | On weekends we sometimes drive to the <br> countryside． |


| summary | The following is a summary of our <br> discussion． |
| :--- | :--- |
| suddenly＊ | He suddenly fainted on the street． |
| submarine | The submarine rose to the surface and <br> headed for shore． |


| substitute | There is no substitute for you． |
| :--- | :--- |
| supplement | Do you take any supplements？ |
| somebody＊ | Somebody is knocking on the door． |


| luxury | Vacations are a necessity，not a luxury． |
| :--- | :--- |
| luckily | Luckily，my house was not damaged by the <br> earthquake． |
| lullaby | My mother used to sing me a lullaby every <br> night． |


| governor | He is the current governor of California． |
| :---: | :--- |
| government＊ | Please visit the official website of the <br> Government of Japan． |


| justify | The end doesn＇t always justify the means． |
| :--- | :--- |
| punctual | He is always punctual for appointments． |
| butterfly | I saw a yellow butterfly flying in the garden． |
| wonderful＊ | We had a wonderful time in your country． |
| stomachache | I have a terrible stomachache now． |

curious
My son is very curious and always asks questions．

| furious | $\begin{array}{l}\text { She is furious at him for breaking his } \\ \text { promise．}\end{array}$ |
| :--- | :--- |


| audience＊ | The audience cheered loudly and clapped <br> their hands． |
| :--- | :--- |
| autograph | Could I have your autograph？ |
| origin | The origin of the universe remains a <br> mystery． |


| warrior | He was a brave and experienced warrior． |
| :--- | :--- |
| waterfall | We walked through the forest to the <br> waterfall． |
| waterproof | My watch is waterproof． |

## 強い国音

 ［áu］$\cdots$ house の ou

珻い因音
［̧́：r］$\cdots$ bird の ir

| circulate | Blood circulates to all parts of the body． |
| :--- | :--- |
| circumstance | He is a flexible person and can adjust to <br> any circumstances． |
| certainly＊＊ | This book will certainly help you <br> understand modern art． |


| personal ${ }^{\star}$ | In my personal opinion，he is not the right <br> man for the job． |
| :--- | :--- |
| perfectly | That dress fits you perfectly． |
| permanent | The accident caused permanent damage to <br> his right leg． |


| virtual | You can take a virtual tour of the museum <br> without leaving home． |
| :--- | :--- |
| vertical | We had to climb an almost vertical cliff． |


| Germany＊ | He studied philosophy in Germany when <br> he was young． |
| :--- | :--- |
| journalist | He is a brave and reliable journalist． |


| Mercury | Mercury is the smallest planet in the solar <br> system． |
| :--- | :--- |
| terminal | Our bus leaves from the Matsumoto Bus <br> Terminal． |


| surgery | He underwent major surgery on his back． |
| :--- | :--- |

furniture
All the furniture in my house is made of wood．

## 屰い母音［á：r］‥parkの ar

| argument | I got into an argument with him about <br> politics． |
| :--- | :--- |
| architect | The building was designed by a famous <br> architect，Kenzo Tange． |
| carnival | Rio is famous for its carnival． |
| carpenter＊ | My grandfather was a skillful carpenter． |

## 斑い且音

$\left[\begin{array}{c}s: r] \cdots \text { fork の or }\end{array}\right.$

| organize | He organized a charity concert for the <br> victims of the earthquake． |
| :---: | :--- |
| orchestra | I play the violin in an amateur orchestra． |


| normally | The trains are running normally． |
| :--- | :--- |
| fortunate | I was fortunate enough to work with him for <br> several years． |

## 㩐い因音 <br> ［éər］$\cdots$ care の are

$\square$
carefully＊
Please drive more carefully．

| tournament＊ | I lost in the first round of the tournament． |
| :--- | :--- |

## 琼い且音

 ［áiər］…fire の ire| firefighter | She was rescued from the burning building <br> by firefighters． |
| :--- | :--- |

## 真ん中の母音を強く発音する語

㧧い母音［éi］…cakeのa

| location | GPS enables you to know the exact <br> location of your child． |
| :--- | :--- |
| vocation | Teaching is not just a job for me．It＇s a <br> vocation． |
| vacation＊ | She is on summer vacation with her family． |
| creation | In his speech，he emphasized the <br> importance of job creation． |
| relation | There is no relation between the two <br> incidents． |
| inflation | Our wages are not keeping up with <br> inflation． |
| translation | I have only read this novel in translation． <br> The movie created a great sensation． <br> sensationpotato＊ <br> foundationHe laid the foundation of Japanese modern <br> architecture． <br> than last year＇s． |
| tomato＊ | I grow tomatoes in my garden． |


| eraser | Can I borrow your eraser？I forgot mine． |
| :--- | :--- |
| arrangement | What a beautiful flower arrangement！I love <br> it so much． |
| courageous | We need an honest and courageous leader． |
| Australia＊ | In Australia，the seasons are opposite to <br> those in Japan． |
| Australian＊ | Sydney is a beautiful Australian city with <br> plenty of places to visit． |


| amazing＊ | His recovery was amazing，and he returned <br> to work the next week． |
| :--- | :--- |
| creative＊ | She is very creative and always gives us <br> new ideas． |
| behavior＊ | He apologized to her for his rude behavior． |
| engagement | They announced their engagement last <br> week． |
| volcano | There are many active volcanoes in Japan． <br> availableHis new book is now available at <br> bookstores and online． |


| occasion | Her dress was not appropriate for the <br> occasion． |
| :--- | :--- |
| invasion | The German invasion of Poland led to <br> World War II． |


| arrival | I＇m looking forward to the arrival of spring． |
| :--- | :--- |
| revival | There has been a revival of interest in <br> Hokusai＇s work． |
| survival | Climate change is a threat to our survival． |
| excited＊ | Don＇t get so excited．It＇s only a game． |
| exciting＊ | That was the most exciting game I＇ve ever <br> seen． |


| reliable | She is an experienced and reliable tour <br> guide． |
| :--- | :--- |
| unlikely | It is very unlikely that AI will replace the <br> human labor force． |


| horizon | The sun has already set below the horizon． |
| :--- | :--- |
| surprising＊ | It is not surprising that he was awarded the <br> Nobel Prize． |


| designer | She has become a globally famous fashion <br> designer． |
| :--- | :--- |
| survivor | He was the only survivor of the accident． |


| proposal | The City Council approved the proposal to <br> build a new park． |
| :---: | :--- |
| component | Memory is a vital component of a computer <br> system． |

畜い包音 ［i：］…feelの ee P． 266

| agreement | Finally，we came to a complete agreement． |
| :--- | :--- |
| Korea＊$^{*}$ | I＇m going to visit Korea next month． |
| Korean＊ | She likes Korean dramas and movies． |
| extremely | It＇s extremely hot this summer． |


| emotion | He rarely shows his emotions to others． |
| :--- | :--- |
| October＊ | These flowers usually bloom in October． |
| moreover | We were lost in the mountains；moreover，it <br> was getting dark． |
| explosion | There was a gas explosion in the building <br> last night． |

P．

| illegal | He was arrested for possessing illegal <br> drugs． |
| :--- | :--- |
| completely | The incident has completely changed his <br> life． |
| policeman | The policeman asked me to show my <br> driver＇s license． |


| idea* | Let's go camping. - That's a great idea! |
| :--- | :--- |
| ideal | The park is an ideal place for camping. |


| museum* | The Ohara Museum of Art was the first <br> private Western art museum in Japan. |
| :--- | :--- |
| New Zealand* | Australia and New Zealand are former <br> British colonies. |


| convenient* | The location of the hotel is very convenient <br> for sightseeing. |
| :--- | :--- |
| convenience* | There are no convenience stores around <br> here. |


| procedure | Follow the procedure below to change the <br> password. |
| :--- | :--- |
| uneasy | I felt a little uneasy about traveling alone. |

## 

| amusement $^{*}$ | I started a blog for my own personal <br> amusement. |
| :--- | :--- |
| peculiar | His behavior at the party was very peculiar. |


| computer* | Computers have become an essential part <br> of our lives. |
| :--- | :--- |
| confusion | The sudden change of rules caused a lot of <br> confusion. |

## 

| solution | There is no simple solution to the problem <br> of climate change. |
| :--- | :--- |
| pollution* | Water pollution is still a serious problem in <br> some areas. |


| illusion | I have no illusions about my future. |
| :--- | :--- |
| conclusion | After some discussion, we both came to <br> the same conclusion. |


| renewal | The cherry blossom is a symbol of renewal <br> and hope. |
| :---: | :--- |
| renewable | Solar energy is one of the renewable <br> energy sources. |


| producer | He is not the director but the producer of <br> the movie. |
| :--- | :--- |
| consumer | Consumers want more information about <br> the food they buy. |
| including* | The house has six rooms, including a <br> kitchen and a bathroom. |

## 真ん中の母音を強く発音する語



| organic＊ | Organic food is more expensive than <br> regular food． |
| :---: | :--- |
| mechanic | He was employed as a mechanic at a <br> garage． |
| Atlantic | Charles Lindbergh was the first man to fly <br> non－stop across the Atlantic Ocean alone． |
| romantic | I like him，but I don＇t have any romantic <br> feelings for him． |


| reaction | His first reaction to the offer was negative． |
| :--- | :--- |
| attraction | She felt a strong attraction to him． |


| Italian | I feel like eating Italian food tonight． |
| :--- | :--- |
| establish | The university was established more than a <br> century ago． |
| fantastic | The trip was absolutely fantastic！ |
| outstanding | She has an outstanding talent for music． |


| apparent | It was apparent from his face that he was <br> really worried． |
| :--- | :--- |
| expansion | The expansion of the universe is actually <br> speeding up． |
| companion | Dogs are loyal companions to humans． |


| exactly＊ | My opinion is exactly the same as yours． |
| :--- | :--- |
| examine | The mechanic examined my car carefully． |
| disaster＊ | I＇ve never seen a disaster like this． |


| harassment | Have you ever experienced harassment at <br> work？ |
| :--- | :--- |
| attractive | She has a very attractive voice． |


| imagine＊ | It＇s hard to imagine a more beautiful view． |
| :--- | :--- |
| dramatic | The pandemic has brought a dramatic <br> change in our lives． |


| abandon | Please don＇t abandon your pets when you <br> move． |
| :--- | :--- |
| embarrass | His sudden appearance embarrassed me． |
| banana＊ | These bananas are from the Philippines． |
| financial | The company is facing a serious financial <br> crisis． |

unhappy＊
advantage＊

No one wants to live an unhappy life．

International experience is an advantage when applying for a job．

| ambition | He gave up his ambition to become a <br> painter． |
| :--- | :--- |
| addition＊ | My four－year－old son is already learning <br> addition． <br> tradition＊ |
| It is important to respect local customs and |  |
| traditions when traveling． |  |\(\left|\begin{array}{l}I bought this car six years ago，and it is still <br>


in an excellent condition．\end{array}\right|\)| position＊ |
| :--- |
| His own actions put him in a difficult |
| position． |


| magician | He is a very skillful magician． |
| :--- | :--- |
| musician＊ | He is one of the greatest musicians in the <br> world． |


| decision＊ | He made a decision to move to Hokkaido <br> ten years ago． |
| :--- | :--- |
| division | It is important to know what creates <br> division in society． |
| provision | The government is responsible for the <br> provision of health care． |


| efficient | You need to run your business in an <br> efficient and effective way． |
| :--- | :--- |
| sufficient | There wasn＇t sufficient food for all of us． |


| initial | JFK are the initials of the former US <br> president John Fitzgerald Kennedy． |
| :--- | :--- |
| official＊ | Both English and French are Canada＇s <br> official languages． |


| ambitious | Boys，be ambitious！ |
| :--- | :--- |
| delicious＊ | All the dishes were delicious，especially <br> the steak． |


| contribute | She contributed a large sum of money to <br> the fund． |
| :--- | :--- |
| distribute | The book was only distributed to the <br> members of the club． |


| Pacific＊ | The Tone River flows into the Pacific Ocean <br> at Choshi． |
| :--- | :--- |
| specific | I don＇t have any specific plans for the <br> future． |


| description | The view from the top of the mountain was <br> beyond description． |
| :--- | :--- |
| subscription | I renewed my Netflix subscription． |


| artistic | She was born in Paris and grew up in an <br> artistic environment． |
| :--- | :--- |
| statistics | Statistics show that women live longer <br> than men． |
| continue＊ | Prices will continue to rise for some time． |
| distinction | For him，there is no clear distinction <br> between work and play． |
| distinguish | It is sometimes difficult to distinguish <br> between right and wrong． |


| deliver＊ | Your order will be delivered within five <br> business days． |
| :--- | :--- |
| religion | I have no particular religion． |
| religious | I don＇t believe in God，but I have had <br> religious experiences． |
| Olympic＊ | She broke the Olympic record and won the <br> gold medal． |


| assistant | He hired an assistant to help him run his <br> business． |
| :--- | :--- |
| consider | We must consider the matter from the <br> opposite point of view． |
| persimmon | How do you make dried persimmons？ |
| opinion＊ | It is important to listen to the opinions of <br> others． |
| appearance | Everyone looked surprised at his sudden <br> appearance． |


| familiar | I＇m not very familiar with digital technology． |
| :--- | :--- |
| committee | She became a member of the budget <br> committee． |


| beginner | I＇m a beginner at skiing and still have a lot <br> to learn． |
| :--- | :--- |
| beginning＊ | The festival is held at the beginning of <br> August every year． |

## 強い国音 <br> ［á］…jobの 0

| tomorrow＊ | Tomorrow is another day．〈格言〉 |
| :--- | :--- |
| accomplish | You must accomplish this task by yourself． |
| acknowledge | He refused to acknowledge his mistake． |

強い岛音［é］…bedのe

| election | When will the next general election take <br> place？ |
| :--- | :--- |
| selection | We made a careful selection of furniture． |
| reflection | I looked at my reflection in a store window． |
| collection＊ | Recently，she published a collection of <br> short stories． |
| connection | There is a connection between stress and <br> high blood pressure． |


| affection | I have deep affection for my hometown． |
| :--- | :--- |
| infection | What is the most effective way to prevent <br> infection？ |
| perfection | He always seeks perfection in his work． |
| objection | I have no objection to your proposal． |
| injection | I＇m already thirty，but I still hate injections． |


| direction＊ | You are going in the wrong direction． |
| :--- | :--- |
| protection | The protection of the environment has <br> been a global concern． |
| intention | He has no intention of resigning． |
| attention＊ | Children often do bad things to get their <br> parents＇attention． |
| invention＊ | The invention of the internet changed the <br> world forever． |
| convention | He tried to break with convention and <br> create something new． |
| extension | They are building an extension to the <br> hospital． |


| whoever | You can invite whoever you want． |
| :--- | :--- |
| whatever | Please eat whatever you like． |
| whenever | Please come and see me whenever it is <br> convenient for you． |
| wherever | Please sit wherever you feel comfortable． |


| effective＊ | Social media is an effective means of <br> communication． |
| :--- | :--- |
| objective | It is difficult to be objective about yourself． |
| detective | I＇ve always been a big fan of detective <br> stories． |
| perspective | She has a unique perspective on <br> everything． |


| profession | She is a tennis player by profession． |
| :--- | :--- |
| depression | I suffered from mild depression after losing <br> my job． |
| impression | In fact，my first impression of him was not <br> good． |
| expression＊ | She looked at him with an expression of <br> horror． |
| possession | He was arrested for possession of drugs． |


| reception | We held a reception for the graduates and <br> their families． |
| :--- | :--- |
| exception | There is no rule without exceptions．〈格言〉 |
| perception | Perception of reality varies from person to <br> person． |


| digestion | Chewing your food well helps digestion． |
| :---: | :--- |
| suggestion | Can I make a suggestion for a new <br> product？ |


| forever＊ | I wish this moment would last forever． |
| :--- | :--- |
| however＊ | My uncle is a strange man．However，I like <br> him very much． |

I think he is too dependent on his parents．

She worked as a flight attendant for five years．

She is a descendant of a samurai family．

| essential | Staying active is essential for a healthy life. |
| :--- | :--- |
| potential | The main purpose of market research is to <br> discover potential customers. |


| directly | He wanted to speak directly to the people. |
| :--- | :--- |
| director | He is one of the best movie directors of all <br> time. |
| umbrella* | I always carry an umbrella with me. |
| incredible | This story may seem incredible, but it is <br> true. |
| expressway | There was a terrible accident on the Tomei <br> Expressway. |
| already* | I have already made up my mind to resign. |


| eleven* | Eleven is the fifth prime number. |
| :--- | :--- |
| electric* | Sales of electric cars are increasing rapidly. |
| unpleasant | There's an unpleasant smell coming from <br> the kitchen. |


| domestic | Domestic violence is a serious social <br> problem. |
| :--- | :--- |
| tremendous | Smartphones have had a tremendous <br> impact on society. |


| together* | We enjoyed playing basketball together. |
| :--- | :--- |
| spaghetti | I often have spaghetti for lunch. |


| inherit | She inherited her father's musical talent. |
| :--- | :--- |
| expensive* | The car is too expensive for me to buy. |
| pandemic | We mostly stayed home during the peak of <br> the pandemic. |
| professor* | He became a professor at Oxford <br> University. |


| acceptable | The food at the hotel was acceptable but <br> not excellent. |
| :--- | :--- |
| accessible | The island is only accessible by boat or <br> helicopter. |
| successful* | The concert was successful, and everyone <br> enjoyed themselves. |
| percentage* | This beer contains only a small percentage <br> of alcohol. |


| reduction | There has been a reduction in the number <br> of violent crimes． |
| :--- | :--- |
| production | Production of the new electric car will start <br> in March next year． |
| destruction | The earthquake caused great destruction <br> to many towns． |
| instruction | Please read the instructions before using <br> this product． |
| construction | The new station building is under <br> construction． |


| recover | She has recovered from the cancer． |
| :--- | :--- |
| discover＊ | He discovered a new species of butterfly． |


| accustom | My eyes gradually became accustomed to <br> the darkness． |
| :---: | :--- |
| discussion＊ | Our discussion heated up and continued <br> late into the night． |


| conductor | He is a conductor of a major orchestra． |
| :--- | :--- |
| instructor | He has been working as a driving instructor <br> for six years． |


| republic | Unlike France or Italy，England is not a <br> republic． |
| :--- | :--- |
| another＊ | Can I have another cup of coffee，please？ |


| insurance | At what age should I get life insurance？ |
| :--- | :--- |

## 真ん中の母音を強く発音する語

| historic | This is a historic day for our country． |
| :--- | :--- |

## 納い薦音

［á：］$\cdots$ palm の $\mathbf{a}$
P． 280

## pajamas

She walked around the house in pajamas．

## 強い岛音［áu］$\cdots$ house の ou

 P． 280
## encounter

On the way to the summit，we encountered another group．

| apartment＊ | Do you live in a house or an apartment？ |
| :--- | :--- |
| department＊ | I work in the sales department of an <br> insurance company． |
| compartment | This bag has three compartments and a <br> small inside pocket． |


| departure | We had to postpone our departure because <br> of the bad weather． |
| :--- | :--- |
| Antarctic | Japan＇s first Antarctic research ship＂Soya＂ <br> left Tokyo in 1956． |
| remarkable | His academic achievements were <br> remarkable． |

## 㧧い因音

 $\left[\begin{array}{c}s: r] \cdots \text { fork の or }\end{array}\right.$| reporter＊ | She graduated last year and now works as <br> a newspaper reporter． |
| :--- | :--- |
| supporter | He is a big supporter of Real Madrid． |
| important＊ | We have an important decision to make <br> today． |
| importance＊ | We need to understand the importance of <br> food safety． |
| proportion | In Japan，the proportion of female <br> politicians is still very low． |


| enormous | She left an enormous fortune to her <br> children． |
| :--- | :--- |
| according | According to local legend，the shrine was <br> built in the 10th century． |
| performance＊ | The band gave an amazing performance， <br> and the crowd went crazy． |

## 邆い國音

 ［íər］$\cdots$ hear の ear```
sincerely*
I sincerely appreciate your support and cooperation．
``` ［áiər］…fire の ire
\begin{tabular}{|l|l|}
\hline entirely & \begin{tabular}{l} 
The rumor about their divorce was entirely \\
false．
\end{tabular} \\
\hline
\end{tabular}
\begin{tabular}{|l|l|}
\hline entertain & \begin{tabular}{l} 
They entertained the children with songs \\
and games．
\end{tabular} \\
\hline
\end{tabular}
［ái \(] \cdots\) rice の i

\section*{㴚い岛音［óu］…hopeの。}

\section*{undergo}

All pilots must undergo regular medical checks．

\section*{㧧い因音}
［íi］…eel の ee P． 284
\begin{tabular}{|l|l|}
\hline Japanese＊ & \begin{tabular}{l} 
She is interested in Japanese culture， \\
especially in literature．
\end{tabular} \\
\hline overseas & \begin{tabular}{l} 
He has been working overseas for more \\
than ten years．
\end{tabular} \\
\hline Halloween & I bought a pumpkin for Halloween． \\
\hline
\end{tabular}
\begin{tabular}{|l|l|}
\hline introduce＊ & Let me introduce my best friend to you． \\
\hline kangaroo＊ & We saw a kangaroo cross the road． \\
\hline afternoon＊ & \begin{tabular}{l} 
The children spent the afternoon playing \\
sports and games．
\end{tabular} \\
\hline
\end{tabular}
\begin{tabular}{|l|l|}
\hline secondhand & \begin{tabular}{l} 
I bought this book at the secondhand \\
bookstore．
\end{tabular} \\
\hline
\end{tabular}

I don＇t understand what you are trying to do．
\[
\text { 琻い國音 [íl…bigのi P. } 286
\]
\begin{tabular}{|l|l|}
\hline violin＊ & She plays both the violin and the piano． \\
\hline
\end{tabular}

琟い因音［é］…bedのe P． 286

 P． 286
\begin{tabular}{|l|l|}
\hline interrupt & \begin{tabular}{l} 
I＇m sorry to interrupt you，but I have to \\
leave now．
\end{tabular} \\
\hline
\end{tabular}

㧧い氧音［ú］…pushの \(\mathbf{u}\)
P． 287
\begin{tabular}{|l|l|}
\hline overlook & \begin{tabular}{l} 
Our room overlooked the lake with \\
mountains beyond．
\end{tabular} \\
\hline
\end{tabular}
\begin{tabular}{|l|l|}
\hline overall & \begin{tabular}{l} 
The overall cost of the event was five \\
million yen．
\end{tabular} \\
\hline
\end{tabular}
㧧い氧音 ［ši］\(\cdots\) coin の oi P． 288
\begin{tabular}{|l|l|}
\hline disappoint＊＊ & \begin{tabular}{l} 
I hate to disappoint you，but I don＇t agree \\
with you．
\end{tabular} \\
\hline
\end{tabular}

㧧い岛音［ \(5: r] \cdots\) fork の or P． 288
anymore＊ \begin{tabular}{|l|l}
\hline & I don＇t want to discuss it anymore．
\end{tabular}

斑い骨音［íər］…hearの ear P． 288
\begin{tabular}{|l|l|}
\hline disappear＊ & \begin{tabular}{l} 
The sun began to set and finally \\
disappeared below the horizon．
\end{tabular} \\
\hline pioneer & \begin{tabular}{l} 
He is a pioneer in the field of information \\
technology．
\end{tabular} \\
\hline engineer＊ & \begin{tabular}{l} 
He became the chief engineer of the \\
company．
\end{tabular} \\
\hline
\end{tabular}
\begin{tabular}{|l|l|}
\hline volunteer＊ & She works as a volunteer at a hospital． \\
\hline interfere & \begin{tabular}{l} 
We should not interfere in other people＇s \\
lives．
\end{tabular} \\
\hline souvenir & \begin{tabular}{l} 
I bought some dolls as souvenirs of the \\
trip．
\end{tabular} \\
\hline
\end{tabular}```

