母音が1つの単語 母音1

アルファベット読みする a, i, o, e, u

1

cake 0 a … [éi]

bake*	Let's bake an apple pie.	skate*	It was fun to skate on the frozen lake.
cake*	What a nice birthday cake!	state*	He is in a bad state of health.
fake	This diamond is a fake.		
		fame	He wanted both money and fame.
lake*	We fished in a lake.		Shogi is my favorite game.
flake	A flake of snow fell on my hand.	game*	
nuno		name*	May I ask your name?
make*	Let's make a model plane.		We go to the same school.
sake	I'm doing this for my own sake.	same*	we go to the same school.
Sake		tame	These animals are not tame; they are wild.
take*	Take an umbrella with you.		
	Please wake me up at six tomorrow morning.	shame	His face turned red with shame.
wake*		blame	Don't blame him for the accident.
shake*	Shake the bottle well.		The little fire grew into a big flame.
	I saw a snake in the woods.	flame	
snake*		frame	I'll put this picture in a frame.
brake	The driver suddenly stepped on the brake.		
		ace	He is the ace of the team.
data*	What's the date of the next meeting?		

date*	what 3 the date of the lext meeting:
fate	He finally accepted his fate.
gate*	This gate is opened at ten every morning.
hate*	We hate wars.
late*	I was late for the party.
plate*	There was only one plate on the table.
mate	We are looking for a mate for our dog.
rate*	The industry is growing at a remarkable rate.

ace	He is the ace of the team.
face*	She wore a sad face all day.
lace	I bought a new pair of laces for my tennis shoes.
place*	The incident happened in a lonely place.
расе	The old man walked at a slow pace.
space*	There isn't enough space to play soccer.
race*	She ran a marathon race last week.
grace	They sang and danced with grace.

trace	I want to trace the history of my family.		
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trade* He made a fortune through foreign trade.

base*	The book is base d on the author's own experiences.	male
case*	In case of emergency, call this number.	pale
vase	Put these flowers in the vase, please.	sale
chase	If you chase two rabbits, you will not catch either one.〈格言〉	tale
		who

gaze	They gazed at each other.	Ş
maze	The old town was like a maze.	
phase	We entered a new phase of our lives.	(
phrase*	I found this phrase in his book.	t

-		-
cave*	Let's explore this cave.	gra
save*	They tried to save the girl's life.	
wave*	The waves are very high today.	lar
shave	I shave every morning.	pla
slave	He was treated like a slave.	cra
brave*	The captain was really brave.	ag
grave	They made a grave mistake.	ca
		J [.

fade	The rainbow soon faded away.
shade*	Let's sit in the shade.
blade	This knife has a very sharp blade.
spade	He was digging the ground with a spade.
grade*	Gyokuro is the highest grade of green tea.

male*	That is a male lion.
pale	What's wrong? You look pale.
sale*	Electric car sales are growing rapidly.
tale	<i>Cinderella</i> is my favorite fairy tale.
whale*	Whales are the largest sea animals.
scale	He's going to start a business on a large scale.

cape	Our ship sailed around a beautiful cape.
tape	She sealed the envelope with tape.
shape*	That cloud has a strange shape.
grape*	Let's pick grapes today.

lane	The street has a bike lane.
plane*	We went to Nagasaki by plane.
crane	Do you know how to make a paper crane?

age*	We are the same age.
cage*	The bird flew out of the cage.
page*	Open your textbook to page nine.
wage	They demanded a raise in wages.
stage*	She appeared on the stage as a guest singer.

vague	My memory of him is vague.
plague	They are suffering from a plague.

safe*	Have a <mark>safe</mark> trip!	snail	He is as slow as a <mark>snail</mark> .	
bathe	I like to bathe in the morning.	rail	Hold on to the rail when you walk down the stairs.	
		trail	There was a trail of blood on the floor.	
1	Haste makes waste. 〈格言〉			
haste		sail*	He sailed alone from Osaka to San Francisco.	
	Mix the flour and water into a paste.	oun		
paste		tail*	The boy stepped on the cat's tail by accident.	
taste*	I can't forget the taste of the cake.	tan		
เฉรเษ				
waste*	Don't waste your time on such things.	gain	I gained a lot of experience from the trip.	
		main*	This is one of the main streets of the city.	

rango	His speech covered a wide range of topics.			
range			Da	
strange*	I had a strange dream last night.		þ	
Strange			S	
change*	We'll change trains at the next station.		9	
change				

cable Use this cable to connect your smartphone to your TV.
fable Aesop is famous for writing fables.
table* There were four glasses on the table.
stable Prices are stable now.

maple	The leaves of the maple trees are turning red.
•	

fail*	His business failed, and he lost a lot of money.
hail	Suddenly the hail began to fall.
jail	He has been in jail for three years.
mail	Is there any mail for me today?
nail	Your nails are too long. You should cut them.

rail	Hold on to the rail when you walk down the stairs.
trail	There was a trail of blood on the floor.
sail*	He sailed alone from Osaka to San Francisco.
tail*	The boy stepped on the cat's tail by accident.
	·
gain	I gained a lot of experience from the trip.
main*	This is one of the main streets of the city.
pain*	I have a <mark>pain</mark> in my back.
Spain*	Soccer is the most popular sport in Spain.
rain*	We usually have a lot of rain in June.
brain*	The human brain is still a mystery.
drain	The pond was completely drained in order to to clean it.
grain	Japan imports a large amount of grain every year.
train*	I like to travel by train.
strain	Don't strain yourself too much.
vain	I tried in vain to find him.
chain*	There is a chain of volcanoes around the Pacific Ocean.
plain*	He usually wears plain clothes.
stain	Can you remove this stain?
	,

faint	His voice was faint; it was almost a whisper.
paint*	She painted the wall pink.
saint	He is not a saint. He is just a common man.

aim	What is the aim of this event?	pray	She prayed for his safe return.
claim	He continued to claim his innocence.	tray	He took a glass of wine from the tray.
		otrov	One day a boy strayed into the woods.
aid	My grandfather wears a hearing aid.	stray	
aiu		say*	I never say such a thing.
maid	She worked as a maid at the hotel for several years.	say	
mana	years.		

way*

stay*

veil

raise*	Raise your hand if you have any questions.
praise	Praise your child when they do something good.

wait*	Please wait here till I return.		
wait		eight*	He wor
straight*	We drove along the long straight road.	eigin	
straight"			He is tr

faith	I have lost faith in him.	
waist	I'm afraid my waist is getting thicker.	wei

bay	It feels good to sail around the bay.	eighth* k	
day*	Rome was not built in a day. 〈格言〉		
lay*	Please lay the box on the floor carefully.	hey*	ŀ
clay	Children like to play with clay.	they*	٦
play*	Don't play in the street.	prey	٦
may*	It may snow tomorrow.		
May*	May is my favorite month of the year.	break*	E
	How much did you pay for the ticket?	steak	V
pay*			
ray	Too many sun <mark>ray</mark> s can harm your skin.	great*	E
gray*	She was wearing a gray coat.		

eight*	He works <mark>eight</mark> hours a day.
weight*	He is trying to lose weight.

Will you tell me the way to the station?

How long are you going to stay here?

He lifted the veil and kissed the bride.

weigh	How much does this package weigh?
sleigh	Santa Claus travels in a sleigh.

eighth*	My office is on the eighth floor of the building.
eighth*	

hey*	Hey, what happened?	
they*	They are my best friends.	
prey	The lion was looking for prey.	

break*	Be careful not to break the glasses.	
steak	We had steak for dinner tonight.	

Einstein was a great scientist.

4

2 rice *O* i … [ái]

ice*	My hands are as cold as <mark>ice</mark> .	
dice	We use dice to play sugoroku, a Japanese board game.	
nice*	What nice weather today!	
rice*	l eat rice at least once a day.	
price*	What is the price of that bag?	
slice	Cut the onion into thin slices.	
spice	Spices play an important role in Indian cooking.	
twice*	I caught a cold twice this winter.	

dine	Let's dine together this evening.	
fine*	He looked fine when I last saw him.	
line*	We waited in a long line to enter the park.	
mine*	This bike is mine, not yours.	
nine*	The store opens at nine in the morning.	
pine	I was very impressed by the row of pine trees.	
vine	Picking grapes from the vines was a great fun.	
wine	This wine is made from grapes grown in Japan.	
shine*	The storm will soon be over, and the sun will shine again.	
shrine*	There are many <mark>shrine</mark> s and temples in Kyoto.	

Where did you hide the money?

I usually ride my bike to school.

bride	The bride entered the church with her father.		
pride	She takes <mark>pride</mark> in her work.		
side*	The doors on the right side will open.		
tide	Time and tide wait for no man.〈格言〉		
wide*	The road was wide and comfortable to drive on.		
slide	Tears began to slide down her cheeks.		
guide*	She guided us around the museum.		

bite*	Don't be afraid. This dog won't bite you.		
kite*	I used to fly a <mark>kite</mark> when I was a child.		
site*	They are looking for a site for their restaurant.		
write*	Please write your name on this paper.		
white*	The trees were white with snow this morning.		
quite*	You are quite right about it.		
spite	She married him in spite of her parents' objection.		

file	Put this file in a safe place.		
mile*	We walked about half a mile from the station.		
smile*	He smiled at the sight of his daughter.		
pile	He looked at the pile of papers and sighed.		
tile	The bathroom walls are covered with tiles.		
while*	She got married while she was in college.		

STEP

hide*

ride*

bike*	I rented a bike and rode around the town.	life*	What a wonderful life he lived!
hike*	We left early in the morning to hike Mt. Takao.	wife*	My wife and I married ten years ago.
like*	I like to play the guitar.	knife*	Be careful. That knife is sharp.
	He took a mike and started to apack		1
mike	mike He took a mike and started to speak.		Don't point your rifle at anyone.
strike	Strike while the iron is hot. 〈格言〉		
		trifle	Don't worry about such a trifle.

	What time will the sun rise tomorrow?	Lelen'é like te he idle . Lwent te werk	
rise*		idle	I don't like to be idle. I want to work.
	He was a wise and brave king.		
wise*	ise*		Have you ever read the Bible?
	Do you have this in another size?		
size*		title*	I forgot the title of the movie.
	Che was first prize in the competition		
prize*	She won first prize in the competition.		
			This concerns will himd up to weth an few life.

dive	He dived from the bridge into the river.	
five*	I usually work from nine to five.	
live ¹	l especially like his live performances.	
drive*	I will drive you to the station.	

pipe An underground water pipe may be leak	
ripe	These bananas are not <mark>ripe</mark> yet.
stripe	He was wearing a blue sweater with white stripes.
wipe	He wiped off the sweat on his face.

time*	I had no time to eat lunch.	
chime	He rang the door chimes, but there was no answer.	
crime	He has nothing to do with the crime.	
prime	Who is the prime minister of England?	

title*	I forgot the title of the movie.		
bind	This experience will bind us together for life.		
find*	I can't find my baggage.		
kind*	She is a very <mark>kind</mark> woman.		
mind*	What's on your mind?		
wind ¹	The river winds through the valley.		
blind*	Love is <mark>blind.</mark> 〈格言〉		
grind	Water wheels were used to grind wheat into flour.		

ĨĘ

mild	The climate of this region is mild.
wild*	You can see many wild animals in the park.
child*	He is the only child of his parents.

I *	I take pride in being myself.
hi*	Hi! How are you doing?

sign*	Pay attention to traffic signs and signals.	by*	She was spoke
climb*	Many people climb Mt. Fuji every year.	my*	This is <mark>my</mark> hon
			He was verv st

		ehv*	
fight*	I don't want to fight with anyone.	shy*	w
light*	Please turn on the light. It's getting dark.	why*	TI
flight*	I'd like to book a flight to Hong Kong.	sky*	bl
ingit	L hove a alight headacha tadov	fly*	T
slight	l have a <mark>slight</mark> headache today.	spy	lt
might*	Do you really think might is right?		11
night*	Don't walk around alone at night.	cry*	
knight	In old times, knights fought for their honor.	dry*	TI
	He is the right person for the job.	fry	F
right*	ne is the right person for the job.	try*	н
bright*	What is that bright star next to the moon?		
sight*	She was excited at the beautiful sight.	buy*	W
tight	This shirt is too <mark>tight</mark> for me.	guy	11

by*	She was spoken to by a stranger.
my*	This is my hometown.
shy*	He was very <mark>shy</mark> when he was young.
why*	Why did you change your mind?
sky*	The sun was shining, and the sky was clear blue.
fly*	The bird was injured and couldn't fly.
spy	I think there is a <mark>spy</mark> among us.
cry*	I heard someone cry for help.
dry*	The air is very <mark>dry</mark> today.
fry	Fry the potatoes in a pan.
try*	He is trying hard to win the race.

buy*	What did you buy at the souvenir shop?
guy	l like him. He is a nice guy.

high*	How high are we flying?	bye*	Bye now! Have a nice day.
sigh	She sighed with relief when she saw her children.	dye	Does she dye her hair black?
What is the height of the building?		eye*	She opened her <mark>eye</mark> s wide.
height	what is the noight of the building.	rye	This bread is made from rye flour.
die*	He died as if he were falling asleep.		
	Don't tell a lie. Be honest.	type*	What is your blood type?
lie ¹		rhyme	Rhyme is difficult to translate into other languages.
lie ^{2*}	I am so tired that I want to lie down for a while.	Inyme	
	I'd like a piece of apple pie and a cup of	style*	She has her own style of singing.
pie*	coffee.		
tie*	He doesn't usually wear a tie.	cycle*	His photographs capture the cycle of the seasons in Japan.

3 hope *O* o … [óu]

соре	She can cope with any difficulty in life.	note*	Bef
hope*	Don't lose hope. You are not alone.	vote*	Wh
rope*	We tied ourselves with a rope.	quote	Oui
slope	We slowly walked up the slope of the mountain.		
siope	nountain.	code	The

bone*	I like chicken on the bone.	
tone	He spoke to me in a gentle tone.	
stone*	The boy threw a stone across the river.	
zone	We are now in the danger zone.	
phone*	We talked about it on the phone.	
clone	He looks like a clone of his father.	
drone	Drones are now used in a wide range of fields.	

hole*	She has gone, and there is a big hole in my heart.
pole	My father bought me a fishing pole and took me fishing.
role*	She played the role of a nurse in the TV drama.
sole	He was the sole survivor of the accident.
whole*	I spent the whole day in the house yesterday.

joke*	He is always telling <mark>jokes</mark> .	r
smoke*	You cannot smoke here.	(
stroke	She won the U.S. Open by two strokes.	ł

note*	Before leaving, she left a note on the table.
vote*	Who did you vote for in the election?
quote	Our teacher often <mark>quotes</mark> Shakespeare.

code	The letter was written in code.
mode	Modes of communication change over time.
dome	The stadium has a dome, so don't worry about the weather.
home*	There is no place like home. 〈格言〉

nose*	Don't blow your nose too hard.
pose	She posed for the camera like a model.
rose*	You can see a wide variety of roses in this garden.
those*	Those are all my books.
close ¹ *	Please close the door quietly.
clothes*	She usually wears casual clothes.

close ^{2*}	Our birthdays are very close to each other.
globe	The virus rapidly spread around the globe.
noble	He has a noble mind and a generous heart.

old*	The old man was once a famous baseball player.
bold	We need a bold vision for the future.

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cold*	It has been a cold winter with lots of snow.	goat	Goats are mostly kept for their milk.
scold	Don't scold your child for bad grades.	float	I saw a balloon floating in the sky.
fold	Fold the paper in half like this.	throat	Something is wrong with my throat.
aold*	The medal is made of pure gold.		·
gold*			It took me eight years to pay off my student
hold*	The man was holding a knife in his hand.	loan	
noid		moan	He had a high fever and moaned all night.

groan

coal

goal*

change.

company.

host*	Who is the host of this party?	
most*	What impressed you most during the trip?	
post	He holds an important post in the government.	
ghost	He appeared from the darkness like a ghost.	

I want to go to Canada.		load	Our car was loaded with camping gear.
go*	I have no money now.	road*	This road will lead you to the airport.
no*	-		
S0*	Don't be <mark>so</mark> angry.	boast	He is always boasting of his achievements.

		coast	It was pleasant to drive along the coast.
oh*	Oh, what a wonderful view!	COASI	
on		roast	I will roast chicken for dinner.
toe	I hurt my toe when I kicked the ball.	TUdSt	
106		toast*	I had two slices of toast for breakfast this morning.

He pulled the rope with both hands.	
	oa
I bought a beautiful comb in Kagoshima.	
Bon Odori is a Japanese folk dance	
	so
Large rocks rolled down the slope and blocked the road	
	co
	I bought a beautiful comb in Kagoshima. Bon Odori is a Japanese folk dance performed during Obon.

boat*	You can get to the island by boat.
coat*	Put on your coat. It's cold outside.

oak	There used to be an old oak tree here.
loaf	I bought a loaf of bread at the bakery.
soap	l usually use liquid <mark>soap</mark> .
coach*	He is our basketball coach.
CUACII	

The wounded soldier groaned with pain.

Coal is one of the biggest causes of climate

One of my goals in life is to have my own

bow ¹	She had a bow and arrow in her hands.	owe	I owe many thanks to my family and friends.
low*	The sun was already low in the western sky.	own*	I want to see the world with my own eyes.
blow*	A cold wind is blowing from the north.	bowl*	Would you like another bowl of rice?
flow	The river flows through the city of Kyoto.	growth	The growth of a company depends on its employees.
slow*	He has been making a slow but steady recovery.		
row	I was lucky enough to get a seat in the front row.	soul	The eyes are the windows of the soul.
			Though he is young, he has got a lot of experience.
crow*	There are many crows in the neighborhood.	though*	
	This plant grows very fast.		
grow*		sew	She sewed a dress for her granddaughter.
throw*	Don't throw trash on the street.		
know*	I don't know where he lives now.		
snow*	We have a lot of <mark>snow</mark> here in winter.		
show*	He showed me how to fly a kite.		
glow	Two eyes were glowing in the darkness.		

5TEP

feel \mathcal{O} ee \cdots [i:] 4

theme	The theme of this book is climate change.	breed	He has been breeding dogs for fifteen years.
scheme	He was involved in the scheme to import illegal goods.	speed*	The car was running at a great speed.
	·		
eve	We had a wonderful Christmas Eve.	eel	The price of eel is getting higher because its number is decreasing.
these*	These are my favorite pictures of myself.	feel*	How are you feeling today?
scene*	That was the most impressive scene in the movie.	heel	I hurt my heel while training.
	How doop in this name?	peel	She peeled an apple for me.
deep*	How deep is this pond?	kneel	He was told to kneel before the queen.
1+	She keeps all the letters she has received		
keep*	over the years.	wheel	Grip the wheel firmly with both hands.
weep	She was weeping with her hands over her face.	steel	This kitchen knife is made of steel.
sweep	She asked me to sweep the floor.		
sheep*	He tried to sleep by counting sheep.	meet*	Can I meet you tomorrow?
sleep*	I cannot <mark>sleep</mark> well these days.	sheet*	The sheets were clean, and the bed was comfortable.
steep	The slope was so steep that I got off my bike.	greet*	She greeted the guests with a smile.
creep	The baby was creeping along the floor.	street*	I happened to meet him on the street.
		sweet*	She loves sweet things.
deed	We need deeds, not words.		
	Please don't feed the animals.	keen	She has a keen sense of direction.

feed*	Please don't feed the animals.	keen	
need*	You need to read more books.	queen*	Elizabeth II became queen at the age of twenty-five.
seed*	She planted the seeds of hope in their hearts.	green*	She was dressed in bright green.
weed	The backyard is covered with weeds.	screen*	My computer screen suddenly went black this morning.
bleed	Your nose is <mark>bleed</mark> ing.		

week*	We will leave for Australia next week.	be*	Be quiet in this room.
seek	He doesn't <mark>seek</mark> fame or popularity.	he*	l didn't break it. He did.
cheek	She kissed her son on the cheek and said goodbye.	me*	Look at <mark>me</mark> , not her.
		we*	It is we who must change.
beef*	Matsusaka is famous for its beef.		Only she passed the exam.
seem*	He seems to be very smart.	she*	
speech*	He gave an opening <mark>speech</mark> for the ceremony.	eat*	We eat to live, not live to eat.
cheese*	I bought a sandwich with ham and cheese for lunch.	beat*	I think no one can <mark>beat</mark> you in this field.
	The evening breeze was cool and	heat*	It's too hot. I can't stand this heat.
breeze	comfortable. If you go outside, you will freeze to death.	meat*	Will you have meat or fish?
freeze	She sneezed three times in a row.	neat	He always keeps his room neat and tidy.
sneeze	He squeezed her hands and looked into her	seat*	Please take a seat and wait for a moment.
squeeze	eyes.	cheat	He cheated during the election.
sleeve	The sleeves of this jacket are too long.	wheat	Flour is made from wheat.
beetle	The boy was very happy to find a beetle in the woods.	treat*	You always treat her like a princess.
needle	Grandma asked me to thread the needle.		
needie		beam	A beam of light pierced through the darkness like a sword.
bee*	Bees are flying around the flowers.	team*	He was selected as a member of the national team.
fee	There is no entrance fee at the park.	steam	The snow was melting, and steam was rising from the ground.
see*	You can see the whole town from there.	cream*	Would you like some cream in your coffee?
knee	My <mark>knee</mark> s hurt when I bend them.	scream	A woman's scream broke the silence of the night.
free*	What do you do in your free time?	dream*	I had a strange <mark>dream</mark> just before I woke up.
tree*	I used to climb the tree when I was a kid.	stream	I enjoyed watching many fish swimming in the stream.
three*	We won by a score of three to one.		1

臣

each*	Teachers must pay attention to each student.	east*	The lake is to the east of the town.
beach*	We had a wonderful time on the beach.	beast	<i>Beauty and the Beast</i> is my favorite Disney movie.
peach	This peach is so juicy and sweet.	least*	Good things come when you least expect them. 〈格言〉
reach*	We finally reached the top of the mountain.		
		lead*	All roads lead to Rome.〈格言〉
teach*	He teaches math in high school.		
		read*	He speaks and reads Japanese well.

deal	Please deal the cards.		
ucai		jeans	He usually wears jeans.
heal	Time heals all wounds.	jeano	
near		means	Cars are the only means of transportation for them.
meal*	I brush my teeth after every meal.	means	
mean			
seal	Check your document again before you seal the envelope.	cease	The country ceased to exist about thirty years ago.
steal*	I didn't steal anything from the store.		
otour		grease	His clothes were stained with grease.

peace*

leak	Someone leaked the information to the press.
peak	He was at the peak of his career as an actor.
speak*	Don't <mark>speak</mark> so loudly.
weak*	Everyone has a weak point.

bean*	Brazil produces the largest amount of coffee beans in the world.
lean	He leaned against the wall and looked at her.
clean*	The room was very clean and had a great view.
mean*	What does that sign mean?
heap	His clothes lay in a heap on the floor.
leap	Look before you leap.〈格言〉
cheap*	I bought it at a cheap price.

ease	She solved the problem with ease.		
tease	We teased him about his funny hat.		
please*	It is very difficult to please him.		

Peace cannot be achieved by force.

leave*	She is going to leave New York next week.
weave	It took three days to weave this basket.

реа	I usually add peas to vegetable soup.
sea*	The sea is rough, and the waves are high.
tea*	I'd like another cup of tea, please.

leaf*	The last leaf of the tree fell to the ground.	niece	I have a niece in Akita, but I haven't seen her for ten years.
league	There are two professional baseball leagues in Japan.	piece*	Can I have a piece of paper?
breathe*	She opened the window and breathed the		·
breathe"	fresh air.	priest	He was the priest who performed our
eagle	The eagle spread its big wings and flew away.	priest	wedding ceremony.
eagle	away.	grieve	He grieved over his mother's death.
	·	grieve	
chief	He is the chief cook of the restaurant.		
		seize	The police officer seized him and dragged him to the police car.
thief	He was a famous thief who stole only from the rich.	00120	
brief	We will soon make a brief stop at Nagoya.	key*	I've lost my keys and can't get into my house.
grief	arief I didn't know how to deal with my grief.		·
griei		people*	There were a lot of people on the beach.
field* Politics is not my field.			
		ski*	We used to go skiing in the mountains.
yield	Rich soil yields good crops.		
,		suite	I reserved a suite at the Plaza Hotel.
shield	He used his body as a shield to protect his son.		

5 - 1 **Cute** *O* **u** ··· [júː]

P.47

cute*	Look at that baby. How cute!	cube	I put several ice cubes in a glass and poured whiskey.
mute	Where is the mute button?	huge*	Godzilla is a <mark>huge</mark> monster like a dinosaur.
		L	·
use ^{1*}	It is no use crying over spilt milk. 〈格言〉	few*	I have a few friends in Korea.
use ^{2*}	You can use this computer any time.	mew	The cat was mewing outside the window.
used	He bought a used car for 100,000 yen.	view*	We stayed in a room with an ocean view.

5 - 2 **rule** *O* **u** ··· [úː]

June*	She was a June bride in 2020.	juice*	I'd like a glass of orange juice, please
tune	He played her favorite tune on the guitar.	<i>a</i>	I have had the flu for almost a week.
prupo	Prunes contain a lot of vitamins and minerals.	flu	
prune	linnerais.	truth*	Someday we will know the truth.

nude	Are there any nude scenes in the movie?
rude*	When I first met him, I thought he was rude.

rule*	I'm not familiar with the rules of rugby.
tube	He had to be fed through a tube for a while.
flute*	She played the flute in the orchestra.

due	This plane is <mark>due</mark> to land in an hour.
sue	She sued the magazine for invasion of privacy.
blue*	There was not a cloud in the clear blue sky.
clue	The police seem to have no clues about the murder.
glue	I repaired the broken vase with glue.
true*	The rumor was, in fact, true.

dew	The morning dew on the grass was very beautiful.		
new*	What do you think of her new album?		
chew	Chew well when you eat.		
crew	The crew of the boat was friendly and helpful.		
screw	w I think one of the screws is loose.		
stew	She ordered beef stew, and I ordered a steak.		

news*	No news is good news.〈格言〉
cool*	It was cool in the forest.
fool	Don't be a fool. You're not a child anymore.

Let's go swimming in the pool.

true*	true^		You can use the internet as a learning tool.
		tool*	
suit	He bought a new suit to wear for the wedding.	stool	She sat on a stool at the bar and drank wine.
fruit*	Would you like some fruit?	school*	He goes to <mark>school</mark> by bike.

pool*

bruise	There was a bruise on his face.
cruise	We are going on a cruise around Tokyo Bay.

P.48

	The moon was full and shining clearly that		Her words soothed my heart and gave me
moon*	night.	soothe	hope.
noon*	Let's meet at noon.	smooth	The surface of the lake was as smooth as glass.
soon*	She will be back <mark>soon</mark> .		
spoon	Eat your soup with a <mark>spoon</mark> .	goose	Mother Goose is not a goose at all but an imaginary character.
		loose	I like to wear loose clothes.
boom	There was a big boom in real estate in the 80s.		
room*	He went out of the room in haste.	boo	The audience boo ed when he appeared on the stage.
bloom*	The tulips are in full bloom now.	too*	I like dogs, but I like cats too.
	I was caught in a loop of bad thoughts.	z00*	We went to a zoo in Shirahama to see pandas.
Іоор	i was outgin in a loop of bad moughts.		1
scoop	He is always looking for a scoop.	boost	You can boost your business with social media.
troop	The president sent troops to the border.	choose*	Please choose one from the list.
boot	She wore black leather boot s and gloves.	noodle*	I often eat noodles for lunch.
root	What is the root of this problem?	do*	I have to <mark>do</mark> my job now.
shoot*	Don't shoot birds.	to*	Who did you lend the book to?
food*	I prefer to eat local food when I travel.	two*	She cut the apple in two.
mood	Sorry, I'm not in the mood for conversation right now.	who*	Who painted this picture?
			1
roof*	The roof of my house was damaged by the typhoon.	lose*	Don't lose confidence in yourself.
proof	We need proof that you have graduated from college.	whose*	Whose notebook is this?
booth	There is still a telephone booth on the corner.	move*	They moved to Sapporo last year.
tooth*	I had a bad tooth pulled out yesterday.	prove	He has no way to prove his innocence.

tomb	There are several huge tombs of ancient emperors in Osaka.	you*	You go first.
whom	To whom did you give the money?	youth	He spent most of his youth in Paris.
		route	What is the best route to get to the hotel?
soup*	I think this soup is too salty.	route	
soup		wound	Your wound will heal soon.
group*	I don't like to travel in groups.	would	
group		through*	The cat came in through the window.

shoe* These shoes are a little small for me.

STEP

1

母音が1つの単語 母音2

もう1つの読み方をする <mark>a, i, o, e, u</mark>

P.56

at*	Where are you? I'm waiting for you at the station.
bat	I hit the ball as hard as I could with the bat.
cat*	Care killed the cat.〈格言〉
fat*	l don't think he is <mark>fat.</mark>
hat*	She was wearing a straw hat with a blue ribbon.
mat	Wipe your feet on the mat before you come in.
pat	He patted me on the shoulder.
rat*	I saw a rat running in the kitchen!!
chat	We chatted on the street for a while.
that*	That is my father's car.
flat*	We've got a <mark>flat</mark> tire.

cap*	He was wearing a baseball cap.
gap	The gap between the rich and the poor is increasing.
lap	The boy was sleeping on his mother's lap.
clap	The audience clapped their hands to the music.
map*	Will you draw me a map to your house?
nap	She took a nap after lunch.
snap	The branches of the trees snapped off in the strong wind.
tap	He tapped his fingers on the table.

rap	What is the difference between rap and hip hop?
wrap*	She wrapped herself in a blanket to keep warm.
trap	I think someone set a trap for him.
strap	The strap of my bag broke during the trip.
scrap	She threw scraps of bread to the birds.

ban	English was banned in Japan during World War II.
can*	I can sleep anywhere.
scan	I scanned the list quickly.
fan*	I immediately became his fan.
man*	He is a very talented man.
pan	l fried an egg in a <mark>pan</mark> .
span	The average life span of Japanese people is still increasing.
van	A delivery van stopped in front of my house.
than*	He came home a little earlier than usual.
plan*	Do you have any plans for the weekend?

am*	Are you ready? — Yes, I am.
dam	This lake was formed by building a dam.
ham	I eat ham and eggs for breakfast.
jam	He spread strawberry jam on the bread.

lamb	The main dish was roasted lamb.	class*	We were in the same class at school.
gram	I bought 200 grams of coffee beans.	glass*	Can I have a glass of water with ice, please?
			He plays in the brass section of the
bag*	I always carry my own shopping bag.	brass	orchestra.
lag	In those days, Japan lagged far behind Europe in science.	grass*	The grass is always greener on the other side of the fence. 〈格言〉
fle at	The national flag of Japan is called		J
flag*	Hinomaru.	half*	The first half of the game was dull.
rag	She wiped the floor with a rag.		Please ask the station staff if you need any
drag	She dragged the suitcase to the car.	staff*	assistance.
Ū		graph	This graph shows the number of people who visited the park.
ax	He cut the rope with an ax.		
an			He didn't look back. He just kept moving
fax	Please send us a message by email or by fax.	back*	forward.
tax*	The tax is included in the price.	lack	His only problem is his lack of confidence.
		black*	He was wearing a <mark>black</mark> suit.
ad	Ads on websites change based on what you have searched.	pack*	I have already packed my suitcase.
add*	You can add some lemon juice to it.	snack	I often have a snack in the afternoon.
bad*	Bad news travels fast. 〈格言〉	crack	This cup has a small crack on the side.
dad*	Dad is out now.	track*	We followed the track through the woods to the lodge.
mad	I don't know why she is mad at me.		
mau	-		The boy tried to catch a firefly, but he couldn't.
sad*	She told me a very <mark>sad</mark> story.	catch*	
glad*	I'm glad you returned safely.	match*	He is a good boxer, but he is no match for you.
		o a vet - la	Don't scratch! You'll make it worse.
gas*	Turn off the gas, please.	scratch	
	Mass production began during the Industrial		
mass	Revolution.	ash	The beautiful old house has turned to ashes.
pass*	She passed the entrance exam for high school.	cash	I paid the bill in cash.

STEP

1

dash	The bell rang and he dashed out of the classroom.	stand*	I saw her standing there.
	Mash the potatoes and add some butter and		
mash	milk.	bank*	I joined the bank after graduating from university.
smash	The house was smashed to pieces by the storm.	rank	He is a writer of the first rank.
clash	The two parties have clashed on several issues.	frank	He is very frank and friendly with students.
flash	An idea suddenly flashed across my mind.	tank	Now he needs an oxygen tank to breathe.
splash	The children were splashing around in the river.	thank*	I must thank you for all your kindness.
crash	The plane crashed to the ground.	blank	Sign your name in the blank space below.
	One man's trash is another man's treasure.		
trash*	〈格言〉	cast	She cast a doubtful look at him.
bath*	I usually take a bath before going to bed.	fast*	My brother is a fast runner.
math*	I was really poor at math.	last*	This is the last train to Tokyo.
path	This is a secret path to the castle.	past*	Don't worry about the past.
		vast	He has a vast knowledge about music.
	She banged the door closed and walked	Vasi	
bang	away.	L	
gang	He joined a gang of robbers.	camp*	We returned to camp before sunset.
hang*	Will you hang this picture on the wall?	damp	The moss grows in damp places.
		lamp*	It was getting dark and the street lamps were lit.
and*	We traveled around Kyoto and Nara.	stamp*	I collect all kinds of stamps from all over the world.
band*	He formed a rock band with his childhood friends.		
hand*	I made this dress with my own hands.	ant*	A lot of ants gathered around the sugar.
land*	We haven't seen any land for days.	plant*	Don't forget to water the plants.
sand*	We played in the sand on the beach.	grant	His request for child-care leave was granted.
brand	This brand is well known all over the world.	ask*	You can ask me anything.
grand	They held a grand wedding in Paris.	mask	Everyone wore a mask at the airport.

task*	He gave each of us a different task.	have*	Does your school have a swimming pool
task"		liave	

5TEP

act*	You should think twice before you act.	dance*	They sing and dance at the same time.
fact*	I'm just telling you the facts.	chance*	She has a good chance of winning the election.
	·]		He glanced at me several times.
	He stopped running and gasped for breath.	glance	
gasp		France*	I would love to travel around southern France.
grasp	He couldn't grasp the meaning of her words.	Trance	
•			
	·	candle*	He lit the candles on my birthday cake.
raft	We went down the river on a raft.	handle	Don't worry. I will handle this matter.
craft	Traditional crafts should be preserved as		
Crait	they are.		Now, let's look at the problem from a
	·	angle	different angle.
as*	She is well known <mark>as</mark> a poet.	ankle	I fell down and twisted my ankle.
cab	We'll take a cab to the airport.		There are many kinds of delicious apples in
Cab		apple*	Japan.
jazz*	The first Japanese jazz band was formed in Kobe.	battle	Once there was a battle here between Genji and Heike.
pants	She prefers pants to skirts.	castle*	The castle is often used as a location for period dramas.
shall*	Shall I carry your bag?	sample	Can you send me a sample of this product?
	I climbed the tree and sat on a branch.		
branch*	r chimbeu the tree and Sat Off a Dialich.	tackle	We must tackle the problem now.

aunt*	I visited my aunt in Hokkaido last summer.	
laugh*	Don't laugh at other people's mistakes.	

2 **big** *O* **i** … [í]

big*	I want to play in a big stadium someday. They decided to dig a tunnel through the mountain. Have you ever read The Three Little Pigs?		He was so angry that I was afraid he was going to hit me.
dig*			Do you have an emergency kit at home?
pig*			I used to sit on the beach and watch the waves.
dip	Dip the banana in chocolate. It tastes good.	wit	His essays are full of wit and humor.
hip	This dress is too tight around my hips.	quit	He quit his job for no reason.
lip	My lips are always dry in winter.	knit	She knitted me a sweater for my birthday.
clip	I clipped the article and filed it.	spit	Don't <mark>spit</mark> on the street.
slip	I slipped on the wet ground and fell into the mud.		The teacher <mark>split</mark> the students into four groups.
	He sipped some wine from his glass.		
sip		in*	There was a doll in the box.
tip	We can see only the tip of the iceberg.	pin	I pinned a calendar to the wall of my office.
chip	These cookies contain chocolate chips.	spin	My head is <mark>spin</mark> ning badly.
ship*	The ship left the port and headed for Yokohama.	sin	It is a <mark>sin</mark> to steal even a pin.
whip	He whipped the horse to make it go faster.	win*	We must <mark>win</mark> by any means.
skip	She sometimes <mark>skip</mark> s breakfast.	twin	She was born as a <mark>twin</mark> in Hawaii.
grip	Grip the rope and pull it as hard as you can.	chin	He was hit on the chin and fell down.
trip*	We will go on a trip to Okinawa next month.	thin*	It was very cold, and the lake was covered with thin ice.
strip	The typhoon stripped the trees of their leaves.	skin*	My skin is very sensitive and easily damaged.

it*	It takes about an hour to go from my house to my office.	dim	I saw something move in the dim light.
bit*	The movie was well made, but it was a bit boring.	him*	She trusts no one but him.
fit*	This jacket fits me perfectly.	slim	You always look great. How do you stay so slim?

swim*	It is forbidden to swim here.	fill*	Please fill the tank.
	When I was a kid, I was always playing	hill*	We walked up the hill to the top.
kid*	games.	kill*	He didn't mean to kill anyone. It was an accident.
lid	Put the lid on the pan and heat it slowly.	skill*	She played the piano with great skill.
rid	You should get rid of bad habits.		I want to enjoy coffee at home, so I bought a
squid	How many legs does a squid have?	mill	coffee mill.
		till*	Please take care of the children till I return.
fix*	He quickly fixed my bike.	still*	It is still snowing, but the wind has dropped.
six* Six is my lucky number.		will*	I will always be your friend.
		chill	There is a slight chill in the air this morning.
is*	Do you know where he is?	spill	I spilled some coffee on the carpet.
his*	This is his notebook, not mine.	drill*	We had a fire drill at school yesterday.
quiz*	I had a math quiz at school today.	thrill	They thrilled the audience with great performances.

Ę

kiss*	He kissed her on the lips for the first time.		Kick the ball to me.	
miss*	She is leaving tomorrow. I'll miss her.	lick	The dog came up to me and licked my hand.	
this*	This is a very interesting book.	click	Click the link below to see more details.	
			He picked it as one of the best albums of the	
if*	Please give me a call if there are any changes.	pick*	year.	
	changes.	- ! - - !	She is taking care of her sick mother.	
	It took him an hour to climb up the cliff. This door is stiff and difficult to open.	sick*	-	
cliff		thick*	The fog was so thick that I couldn't even see my own feet.	
- 4166			ing own leet.	
stiff			The walls of the station were made of red bricks.	
		DIICK	Dricks.	
ill*	My uncle is seriously ill.	trick*	He often plays tricks on me and makes me laugh.	
bill*	Let's split the bill.	stick*	Don't stick your finger in your ear.	

He made a quick recovery and returned to work.

rich*	She is from a rich family.
which*	Which is more popular in Japan, baseball or soccer?
pitch	He pitched very well but lost the game.
witch	She wore a witch costume for Halloween.
switch	I think you pressed the wrong switch.

dish*	Can you help me wash the dishes?	drink*	l <mark>drink</mark> green tea every da
fish*	Eating fish is good for our bodies.		
non		fist	He hit the man with his fi
wish*	My greatest wish is to make a movie.	1151	
WIGH			My name was not on the

king*	He was the king of jazz.	mist
ring*	She was wearing a diamond ring.	wrist
bring*	Could you bring me a cup of tea, please?	twist
spring*	Spring is just around the corner.	
		gift*
string	The shamisen only has three strings.	
sing*	Let's sing together.	lift*
wing*	The pilot noticed that the right wing was damaged.	shift*
swing	The trees were swinging in the wind.	drift
	Saying is one thing and doing is another.	
thing*		hint
cling	The little boy was clinging to his mother's	
Ching	leg.	mint
oting	The bees will not sting you unless you attack them.	
sting		print*

blink	He blinked several times to see clearly.
pink*	Her favorite color is pink.
sink	The ship began to sink, and the passengers tried to escape.
wink	He winked at me and smiled.
think*	I <mark>think</mark> he is a good manager.
drink*	l drink green tea every day.
fist	He hit the man with his <mark>fist</mark> .
list*	My name was not on the list.
mist	The sun rose, and the morning mist gradually faded away.
wrist	He grabbed my wrist, but I shook him off.

Please write in ink, not in pencil.

They believe there is a link between the two incidents.

ink*

link

gift*	This trip is a gift to myself.
lift*	This stone is called chikaraishi. Can you lift it by yourself?
shift*	I'm on the night shift today.
drift	White clouds were drifting in the blue sky.
hint	This question is difficult. Give me a hint, please.

His face was twisted with pain.

hint	please.
mint	This plant smells like mint.
print*	Please print this page.

24

disk	My hard disk broke, and I lost all my files.	since*	Twenty years have passed since I graduated from high school.
risk	He saved her at the risk of his own life.	prince	The prince fell in love with a poor girl.

milk*	l drink <mark>milk</mark> at breakfast.	ridge	We walked along the ridge of the mountain.
silk*	I like the feel of silk.	bridge*	This bridge is made of stone.
			Is there something to eat in the fridge?
inch	l am 5 feet 10 inches tall.	fridge	
	I pinched myself to make sure I wasn't		
pinch	dreaming.	middle*	I woke up in the middle of the night.
		riddle	Can you solve this riddle?
its*	What a beautiful song! What is its name?		
film*	I want to work in the film industry.	dimple	She has cute dimples on her cheeks.
wind ^{2*}	Now, the wind is blowing from the north.	simple*	He loves a simple and peaceful life.
	It is very pleasant to work with him.		T
with*		wrinkle	The wrinkles around my eyes are getting deeper.
build*	They are going to build a new hotel.	twinkle	A lot of stars twinkle in the sky on clear nights.
guilt	He seems to feel no guilt for his deeds.		
shrimp	I'd like to have a shrimp dish.	little*	There is still a little wine in the bottle.
script	He said the line was not in the script.	pickle	Pickles contain vitamin K.
	My parents were very strict with me.	single*	A single word can change everything.
strict*			
		whistle	He whistled his favorite song.
give*	She gave me good advice about my work.	triple	I'm triple your age.
live ^{2*}	He lives in Osaka with his mother.		
		gym*	I go to gym twice a week.

myth

rhythm

Izumo is a land of myths and legends.

I especially like the rhythm of the song.

job の ··· [ά]

	7	E	
۳.	1	J	
	-	-	

job*	He is looking for another job.	fog	The mountain was covered with thick fog.
rob	She was robbed of her bag on her way home.	jog	A lot of people jog here in the morning.
sob	The child began to sob loudly.		He updates his blog very often.
			He jumped like a frog.
dot	Connect the dots and see what happens.	frog*	
hot*	It is too hot to play outside.	ox*	The cart was pulled by an ox.
lot*	She reads a lot of books.	box*	He opened the box, but there was nothing in it.
plot	The plot of the drama is very interesting.	fox	There are many fox statues in the shrine.
	She is not my wife but my sister.		
not*			Mom, I'm home.
	I tied a knot at the end of the rope.	mom*	
knot	Theo a knot at the end of the tope.		They dropped hundreds of bombs on the
	You can grow various plants in pots.	bomb*	city.
pot*			
spot*	This is one of the best spots to see Mt. Fuji.	odd	We laughed at his odd behavior.
rot	Too many sweets will rot your teeth.	god*	We have a lot of <mark>god</mark> s in Japan.
shot	He fired three shots at the tiger but missed.	nod	He nodded as a sign of agreement.

pop*	I usually listen to Japanese pop music.	lock	She closed the door and locked it.
top*	At last we reached the top of the mountain.	block*	The children are playing with blocks.
stop*	The train suddenly stopped between two stations.	clock*	That clock has been there for more than half a century.
chop	He chopped the meat into small pieces.	flock	Birds of a feather flock together. 〈格言〉
shop*	I went shopping with my mother yesterday.	rock*	It was very windy, and waves were crashing against the rocks.
crop*	The heavy rain destroyed the crops.	sock	I take off my socks before going to bed.
drop*	Be careful not to drop your phone.	knock*	Knock on the door before coming in.

shock*	She still hasn't got over the shock of his death.	lodge	We stayed at a lodge in the mountains.
stock	They have a large stock of used cars.	solve*	It took me an hour to solve the problem.
	·		He drank a whole bottle of wine.
bond	The bond between the band and their fans is very strong.	bottle*	
fond	She is fond of teaching children.	wash*	Don't forget to wash your hands after returning home.
pond*	Don't fish in this <mark>pond</mark> .	want*	I want to travel around the world.
blond	She has blonde hair and blue eyes.	watch*	Could you watch my suitcase while I go to the bathroom?
	J		What are you going to do next?
	Lincoln said "government of the people, by	what*	that are you going to do next.
of*	the people, for the people."	swan	Lake Hyoko is famous for its swans.
on*	The cat was sleeping under the bed, not on the bed.		
••••			
doll*	He bought a traditional Japanese doll for his sister.	yacht	He sailed around the world in his yacht.

She began to play golf when she was eight years old.

Prompt action is required to protect the earth.

golf*

prompt

4 **bed** *O* **e** … [é]

bed*	The bed in the hotel room was very comfortable.	egg*	How would you like your egg?
red*	She was dressed in red at the party.	beg	He begged for another chance.
L		le et	I broke my leg while skiing.
	He bet all his money on that horse.	leg*	
bet		peg	Please hang your coat on the peg by the door.
debt	He paid off his debt in a year.		
get*	It took her four months to get a driver's license.	bell*	I heard the church bells ringing in the distance.
jet	The jet took off about 9 a.m. and landed safely two hours later.	cell	Cancer cells grow very rapidly.
let*	Let him do what he wants to do.	sell*	Do you <mark>sell</mark> gift cards?
net	The Net has made it possible to share cultures.	hell	Do you believe in heaven and hell?
		tell*	Please tell me the truth.
nof*	I don't have any pets, but I like dogs.	ten	
pet*		well*	She speaks Japanese very well.
4+	She set the table for dinner.	wen	
set*			He yelled something at me, but I couldn't
vet	I love animals and want to be a vet.	yell	make it out.
wet*	The ground was wet after the rain.	shell*	I picked up a pretty shell on the beach.
wet			
yet*	I haven't finished my work yet.	smell*	These yellow flowers smell like honey.
		spell	How do you spell your name?
hen	The hen laid an egg this morning.		
liell			You should eat less meat and more

pen*	Could you lend me a pen, please?	l
ten*	I went to bed at ten last night.	b
yen*	I bought this sweater for 2,000 yen.	n
then*	He was full of energy then.	у
when*	When will the campaign start?	g

less*	You should eat less meat and more vegetables.
bless	God bless you!
mess	My room is a terrible mess.
yes*	Do you know him? – <mark>Yes</mark> , I do.
guess*	l guess he will be back soon.
chess	Do you know how to play chess?

P.79

dress*	The bride was dressed in white.
press	Press the button for three seconds to turn off the device.
stress*	Stress can be the cause of many diseases.

deck	We were on the deck, looking at the blue ocean.
neck*	I've had a stiff neck for a few days.
check*	I check my blood pressure every day.

sketch	She is making a sketch for her next painting.
stretch	He stretched out his arm to shake her hand.

end*	All good things come to an end. 〈格言〉
bend	Don't bend the rules for anyone.
lend*	l will lend you my car.
blend	Blend the eggs, milk and flour.
send*	I send her a Christmas card every year.
tend	We tend to make mistakes when we are tired.
spend*	Where are you going to spend the summer?
trend	Nowadays, there is a trend toward healthy eating.

best*	Do your best and leave the rest to God. 〈格言〉
nest*	The birds flew back to their nests.
rest*	Let's take a rest on that bench.
test*	He had a good score on the math test.

vest	He wore a vest under his jacket.
west*	Which way is west?
quest	Everyone is on a quest for happiness.
chest	I have a slight pain in my chest.
guest*	There were over a hundred guests at the wedding.

cent*	The admission fee is 50 cents.			
rent	I rented a car for a few days.			
tent	We set up our tent by the lake.			

belt	Please fasten your seat belt. We'll be landing soon.
melt	The snow begins to melt in March.
self	I said goodbye to my old self.
shelf	She put the dolls on the shelf.

next*	We'll get off at the next station.			
text	This is my favorite book. Both the text and the pictures are wonderful.			

bench*	Let's sit on that bench.	
French*	We had dinner at a French restaurant.	
trench	The soldiers dug trenches to hide in.	

length	What is the length of the tunnel?	
strength	Pull the rope with all your strength.	

sex	She already knows the sex of the baby.	gentle	She spoke to the boy in a gentle voice.
web*	The cave was dark and filled with spider webs.	temple*	The temple is more than five hundred years old.
desk*	Don't put your feet on the desk.	tremble	Her voice trembled with anger.
help*	Will you help me with my work?		
left*	The post office is on the left side of this street.	dead*	He has been dead for six years.
	He wears glasses with very thick lenses.	head*	Two heads are better than one.〈格言〉
lens		bread*	Man cannot live on bread alone. 〈格言〉
depth	The ship sank to the depths of the ocean.	thread	Can I borrow a needle and thread?
them*	I've seen most of his movies, and I like them all.		She spread the butter on the toast.
	The first step is always the hardest.	spread*	She spread the butter on the toast.
step*			Quantum velling dame his face
fresh*	This salad is fresh and delicious.	sweat	Sweat was rolling down his face.
twelfth*	Our apartment is on the twelfth floor of the building.	threat	Global warming is a great threat to human beings.
			Death always comes too early or too late. 〈格
dense	There was a dense crowd in the square.	death*	言〉
fence	Good fences make good neighbors.〈格言〉	breath*	Take a deep <mark>breath</mark> and cool down.
Tence			
sense*	I have no sense of direction.	health*	Walking is good for your health.
tense	A tense silence filled the room.	wealth	Health is more important than wealth.
kettle	l use an electric <mark>kettle</mark> for tea.	deaf	l'm almost <mark>deaf</mark> in one ear.
settle	It took almost a year to settle the case.	breast	She held her baby to her breast.
edge	I went to the edge of the cliff and looked down.	friend*	A friend in need is a friend indeed. 〈格言〉
else*	I'm sorry, I don't know. Please ask someone else.		
twelve*	There are twelve lessons in this book.		

5TEP

30

5 - 1 **cup** *O* **u** ··· [_λ]

up*	I walked up to the fifth floor.	bus*	I took the highway <mark>bus</mark> from Nagoya to Takayama.
cup*	I drink four or five <mark>cup</mark> s of coffee a day.	thus	The item was not what I expected, and thus I returned it.
bug	There's a bug on your back.	plus	The charge is twenty dollars plus tax.
hug	She ran to her son and hugged him.	gum	Don't chew gum while talking to someone.
	He poured coffee into his mug.		
mug	ne poureu conee into nis mug.	hum	She was humming over her work.
	There is a round rug in the middle of the		
rug	room.	sum	A large sum of money was spent on this project.
	He was shareed with personaling drugs		
drug	He was charged with possessing drugs.	thumb	He smiled and raised his thumb.
	The girl tugged at her father's shirt sleeve.		
tug	The girl agged at her latter 5 shirt sleeve.	drum*	He plays the <mark>drums</mark> in the band.
	Where can I plug in my laptop?		
plug	where can r plug in my laptop:		
		rub	He rubbed his eyes and looked at her again.

		rub	
but*	l'm not tired, <mark>but</mark> I am bored.	tub	I fell asleep in the tub while taking a bath.
cut*	I <mark>cut</mark> my finger on a piece of paper.	club*	l joined a local tennis <mark>club</mark> .
hut	It started to rain as soon as we got to the hut.		
nut	Nuts are rich in protein and fat.	bud	The trees are full of bud s, and the flowers are beginning to bloom.
shut	Shut your mouth!	mud	Children like to play in the mud.

fun*	It was a lot of fun traveling with you.	duck*	I saw several ducks swimming in the pond.
gun*	He was killed with a gun.	luck*	Good luck doesn't repeat itself. 〈格言〉
run*	I had to run to the station to catch the train.	suck	Don't suck your fingers!
sun*	The sun will shine all day tomorrow.	truck*	She was nearly hit by a truck while walking to school.

Many politicians work for themselves, not for us.	much*	I'm sorry, I don't have much time right now.
---	-------	--

such*	I would never say <mark>such</mark> a thing.	gulf	What is the largest gulf in the world?
		hunt*	Don't hunt animals just for fun.
rush*	The gate opened, and they rushed into the stadium.		
		lung	He died of lung cancer.
brush*	Brush your teeth before going to bed.		
brush			We talked about work, family, and other
crush	The car was crushed under the truck.	stuff	personal stuff.
flush	His face flushed with shame.	humble	He is a very humble person.

STEP

dust*	Inside the house, all the furniture was covered with dust.	grumble	He grumbled about his low salary.
	He has just arrived at the station.	stumble	He stumbled on a stone and fell to the ground.
just*	•		
must*	It's already nine o'clock. I must leave now.	subtle	There are subtle differences between our views.
trust*	Friendship is based on mutual trust.	shuttle	You can take a shuttle to the airport from here.

Don't <mark>dump</mark> trash here.	uncle*	He has an uncle who lives in Nara.
He jumped into the river to help the child.	bubble	The children enjoyed blowing bubbles.
The company has been in a slump for the last three years.	jungle	They ventured deep into the jungle.
Your room is full of junk. You should clean	muscle	I want to make my muscles stronger.
it out.	puzzle*	Her words puzzled me very much.
a blanket.	struggle	He struggled to become an actor.
He walked up to her, holding a large bunch		
	judge	Don't judge a person by their appearance.
He punched me in the stomach.	rough	He sometimes uses rough language.
There isn't a dull scene in the movie.	tough	Making a movie is a tough job.
They set up a fund for the victims of the disaster	double	He has a double personality.
	He jumped into the river to help the child. The company has been in a slump for the last three years. Your room is full of junk. You should clean it out. He opened the trunk of the car and took out a blanket. He walked up to her, holding a large bunch of flowers. I usually eat lunch at my desk. He punched me in the stomach. There isn't a dull scene in the movie.	Image: constraint of the storma of the sto

trouble*	What's the trouble with you?	dove	The white dove is a symbol of peace.
		love*	Love makes the world go round. 〈格言〉
touch*	He touched me on the shoulder.		I always wear gloves when I go out in cold
		glove*	weather.
young* He looks very young for his age.			
couple*	The couple has been married for five years and has two children.	come*	He often comes to my house to play games with me.
		some*	Do you have any pictures of him? – Yes, I have some.
blood*	Blood is thicker than water. 〈格言〉	como	
	The flood caused great damage to the		
flood	village.	one*	You have only one life to live.
		none*	None of us passed the exam.
son*	She named her son after her father.		
			The World Cup is held once every four
ton	This load weighs about a ton.	once*	years.
		tongue	The boy stuck out his tongue at me.
month*	She will return from Europe next month.	tongue	
from*	We traveled from Tokyo to Aomori by car.		
front*	Something hit the front of my car.		

5 - 2 push の u … [ú]

bull	He was as strong as a bull.	good*	He is a very good husband to her.
full*	His life was full of love and joy.	hood	He was wearing a coat with a hood.
pull*	She pulled the door open and went inside.	wood*	All the furniture in this room is made of wood.

bush	A bird in the hand is worth two in the bush.(foot*	Someone stepped on my foot in the crowded train.
push*	We got out of the car and pushed it to the side of the road.	wool	I'm wearing a wool sweater under my coat.
		goods	The store sells imported goods from around the world.
put*	Put the glasses on the table.		
		could*	I could not understand what was happening.
book*	This book is too difficult for me to read.	would*	She told me that she would call me later.
cook*	l cannot <mark>cook</mark> as well as my mother.	should*	You should go home before it gets dark.
hook	Hang your towel on the hook.		
look*	Your watch looks expensive.	wolf*	The wolf in fairy tales is always evil and dangerous.

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そのほかの母音 ou, ir, ear など

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call *O* **a** … [5ː]

all*	All the students gathered in the gym.
ball*	He kicked the ball into the corner of the goal.
call*	I'll call you when I arrive there.
fall*	Be careful not to fall into the river.
hall*	Leave your umbrella in the hall.
mall	We went to the new shopping mall yesterday.
small*	There is a small but lovely cafe in the park.
tall*	What is that tall building next to the station?
wall*	The house is surrounded by high walls.

halt	Everything suddenly came to a halt because of the pandemic.
malt	This whiskey is made from malt.
salt*	Pass the salt, please.

talk*	We talked about our Christmas party.
walk*	I'm so tired that I can't walk any more.
chalk	We use chalk to write on the blackboard.

bald	I started going bald in my late thirties.
false	Most of his information turned out to be false.
waltz	She danced a waltz with him.

cause*	What was the cause of the forest fire?
pause	There was a long pause before she spoke again.
clause	Phrases and clauses are important parts of sentences.
	·
_	Every man has his faults.
fault	Livery main has no racito.
fault	Hunger is the best sauce. 〈格言〉

jaw	He was punched in the jaw and knocked out.
law*	We must obey the law.
paw	Cats' paws are cute. I love them.
raw	Do you eat raw fish?
draw*	I have liked drawing pictures since I was a kid.
straw	A drowning man will catch at a straw. 〈格言〉

dawn	It's always darkest before the dawn. 〈格言〉
lawn	We sat on the lawn and talked for a while.
yawn	We yawned at the same time and then laughed.

shawl	She wore a shawl over her shoulders.
crawl	Our baby has just started to crawl.

awe	The students looked at him with awe and respect.	moth	I saw many moths flying around a street light.
hawk	Hawks can spot their prey from a great distance.	cloth*	Wipe the table with a damp cloth.
dog*	Dogs are man's best friends.〈格言〉	long*	I haven't seen him for a long time.
log	He was sleeping like a log.	song*	This album is full of beautiful songs.
			I took the wrong train.
boss	What is your ideal boss like?	wrong*	
loss*	He says he often suffers from loss of memory.	strong*	My umbrella was broken by a strong wind.
moss	The temple is famous for its beautiful moss.	off*	Our destination is still a long way off.
toss	Let's decide by coin toss.	soft*	I prefer a <mark>soft</mark> pillow to a hard one.
cross*	Don't cross the street here.		
		ought	You ought to be ashamed of yourself.
	How much does the tour cost?		
cost*		thought*	The thought of meeting him made me nervous.
lost	At last he recovered his lost memory.		
	The ground was sovered with freet this		He coughed covered times during the
frost	The ground was covered with frost this morning.	cough	He coughed several times during the conversation.

broad He has a broad knowledge of and a lot o experience in the industry.

2 palm *O* a … [άː]

calm*	The sea was calm after the storm.	ah	Ah! It's incredible.
palm	There were palm trees along the coast.		

3 house *O* ou ··· [áu]

house*	He lives alone in an old house.	mouth*	He opened his mouth to say something, but no words came out.
mouse*	The child was as quiet as a mouse.	south*	The birds have flown to the south.
blouse	That blouse looks good on you.		
510436		foul	Where is this foul smell coming from?
		ioui	-

bound	This train is bound for Takamatsu.	noun	"Beauty" is an abstract noun.
found	Our company was founded fifty years ago.	count*	Can you count to ten in French?
pound*	She is 5 feet tall and weighs 90 pounds.	lounge	Please wait in the departure lounge.
round*	Who discovered that the earth is round?		-
Tound		down*	The boy jumped down from the wall.
ground*	The ground was covered with fallen leaves.	down	
ground		town*	She lives in a small town near Nagoya.
sound*	She heard a strange sound at midnight.		
ocunu		clown	He sometimes acts like a clown.

out*	Let's go <mark>out</mark> for lunch.
doubt	I have no doubt she is telling the truth.
shout*	She shouted for help, but no one was around.
scout	She was approached by a talent scout looking for models.
trout	The lake is an ideal place for trout fishing.
sprout	The snow has melted, and the leaves are sprouting.

loud*	He always speaks in a loud voice.
cloud*	The sky was covered with thick clouds.
proud*	He is proud of being a teacher.

down*	The boy jumped down from the wall.
town*	She lives in a small town near Nagoya.
clown	He sometimes acts like a clown.
brown*	He was wearing a brown jacket and black jeans.
crown	The king placed the crown on her head.
drown	I once nearly drowned in the river.
frown	She frowned at my joke.

owl	He is as wise as an <mark>owl</mark> .
howl	The wind was howling like a wolf.
growl	The dog was growling at the stranger.

bow ^{2*}	He bowed to the audience from the stage.
cow*	She milks the cows every morning.
how*	How is your family?
now*	l'm sorry, l'm busy <mark>now</mark> .

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STEP

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4 coin *Φ* **oi** … [źi]

coin*	Please change this bill into coins.	voice*	She has the sweetest voice I have ever heard.
join*	The two islands are joined by a bridge.	choice*	Sometimes we have to make a difficult choice.

oil*	The price of oil has been rising for months.	moist	This cream will keep your skin moist.
boil	I usually boil my eggs for ten minutes.	noise*	There was so much noise outside that I couldn't sleep.
soil	The soil of the area is moist and rich.		
spoil	The bad weather spoiled our trip.	boy*	There are eighteen boys in my class.
broil	Broiled eel is one of my favorite foods.	joy*	Her eyes were shining with joy.
		toy*	The child's room is full of toys.
joint	My wife and I are joint owners of our house.		
point*	I agree with you on this point.		

5 **bird** *Φ* **ir**… [áː*r*]

bird*	I wish I could fly like a bird.	girl*	She is a very active girl.
third*	This is the band's third album.	whirl	The wind was whirling and whistling outside.
dirt	He wiped the dirt off his shoes.	sir*	Good morning, <mark>sir</mark> .
shirt*	Put on a white shirt today.	stir	She stirred her tea with a spoon.
	l seldom wear skirts.		·
skirt		first*	What was the first movie you saw in the theater?
		thirst	They suffered from hunger and thirst for three days.

firm	He has a firm belief in the power of words.	curse	I cursed myself for saying that to her.
birth*	How much did your baby weigh at birth?	nurse*	She got a job as a nurse in the local hospital.
circle*	We sat on the grass in a circle.	purse	This is my favorite purse. I always carry it.

herb	This herb is often used in cooking.	urge	She urged me to see a doctor.
verb	The word is used both as a noun and a verb.	fur	It was a cold day, and she was wearing a fur coat.
		curl	I had my hair <mark>curl</mark> ed yesterday.
nerve	Calm your nerves by breathing deeply.		
		curve	There is a sharp curve ahead.
serve*	Breakfast is served between 7 and 9 a.m.		
		surf*	I went to the beach to surf with my friends.
			Che hungt into teers when she heard the
her*	This letter was written by her.	burst	She burst into tears when she heard the news.
per*	The membership fee is 5,000 yen per month.	church*	There is an old church in the village.
		purple	She was dressed in purple at the ceremony.
hers*	These dresses are all hers.	Parkie	
		turtle	Do you know an old story about a rabbit and a turtle?
torm	The second term begins in September.		

term	The second term begins in September.		
verse	Most of Shakespeare's plays are written in verse.	earn*	She earns a living as a photographer.
clerk*	She worked as a bank clerk for three years.	learn*	It's never too late to learn.

burn*	The forest fire is still burning.	earth*	About 70 percent of the earth's surface is covered by water.
turn*	Turn left at the next corner.	pearl	The moon was shining like a pearl in the night sky.
		search*	I searched my bag for my house keys.
hurt*	Those words hurt her deeply.		
spurt	Blood spurted from the wound.		

word*	Tell me about it in your own words.	worse	The weather is getting worse now.
work*	She works at the hospital as a nurse.	worst	This is the worst drama I have ever watched.
worm	The early bird catches the worm. 〈格言〉	worth*	I believe this book is worth reading for everyone.
world*	His books are read all over the world.		

6 park *Φ* ar… [άːr]

bark*	The dog barked at the stranger.	arm*	She was holding a baby in her arms.
dark*	It was getting dark outside.	farm*	He hopes to have his own farm in Hokkaido.
mark*	The document was marked "Top Secret."	harm	The storm did great harm to the crops.
park*	There is a quiet park in the middle of the city.	charm	She has a unique and mysterious charm.
operk	There was a spark of hope in his eyes.		
spark	Suddenly a shark appeared near the boat.	card*	He sent her a Christmas card.
shark		hard*	Everyone has hard times in life.
art*	I'm interested in modern art.	yard*	The children are playing in the yard.
cart	We walked around the supermarket, pushing a shopping cart.	guard	He works part-time as a guard.
	Everyone played an important part in the		
part*	project.	carp	There are many carp in this pond.
tart	I made a fruit tart for dessert.	harp	He played the harp for the king.
start*	The concert starts at seven tonight.	sharp	Be careful. This knife has a sharp blade.
	There are many charts in the book, and they are very helpful.		
chart*			The bridge has two arches, and it is called
smart*	He is a very smart person.	arch	Megane-bashi.
Sindfl		march	They marched down the street, waving to the crowd.
		March*	March is the season of graduation in Japan.

large*	She has large blue eyes.	barn	He slept in the barn with the horses.
charge	You can charge your smartphone here.	Mars	Is there any life on Mars?
	They carved their names on a tree.	marble	The church has a marble floor and columns.
carve	Millions of people starve to death every year.	scarf	She knitted a scarf for him.
starve		startle	Her scream startled me out of bed.
bar	There are many restaurants and bars in the area.		
car*	The traffic light turned yellow, so I stopped the car.	are*	I don't know where they are.
far*	The station is far from here.	heart*	I felt my heart beating fast.
star*	As a child I dreamed of becoming a movie star.		

fork *O* or… [ɔ́ː*r*]

port Ko	like pork better than beef. Cobe is a very beautiful port city. What sort of music do you listen to?	corn* horn form*	Boil the corn for ten to fifteen minutes. She plays the horn in the school band.
w			
w			Her running form has improved as much
Wi	Vhat <mark>sort</mark> of music do you listen to?	form*	Her running form has improved as much
sort W	Vhat sort of music do you listen to?	form*	Lor running form has improved as much
		IOIIII	Her running form has improved so much.
short* Ar	rt is long; life is <mark>short</mark> .	storm*	The storm hit my town and caused a lot of damage.
sport* My	ly brother likes any <mark>sport</mark> .		
sport		porch	I walked up to the porch and rang the bell.
cord I n	need an extension cord. Do you have one?	torch	She carried an Olympic torch in 2021.
chord Th	his song has only three chords.		
	-	force*	They opened the door by force and entered the house.
WC	he museum displays Japanese <mark>sword</mark> s as /orks of art.	IUICe	
sword		horse*	Can you ride a <mark>horse</mark> ?

north*	He was born in the north of England.	roar	The sea was rough, and the waves were roaring.
		soar	The kite soared higher and higher into the sky.
or*	I've read the book four or five times.	3041	SNY.
for*	I'll do anything <mark>for</mark> you.	board*	Shogi is the most popular board game in Japan.
nor	I don't see horror movies, nor do I want to.		
		four*	We moved here when I was four.
bore	The movie bored me to death.	pour	She poured wine into my glass.
core	This is the core of the problem.		
more*	You need more sleep.	course*	The plane suddenly changed its course.
sore	I have a sore throat.	source*	What is the source of this information?
			·
shore	We walked along the shore of the lake.	court	You should settle the matter in court.
score*	They won the game by a score of 2 - 0.		
store*	I bought a computer from an online store.	war*	My grandfather was killed in the war.
		warm*	It will be sunny and warm tomorrow.
door*	Close the door, please.	warn	She warned me not to touch the dog.
floor*	His office is on the seventh floor.		
		drawer	She opened the drawer and took out a diary.

8 **care** *Φ* **are** *···* [é_∂*r*]

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5TEP

care*	Could you take care of our dog while we are away?	scare*	You scared me! Where did you come from?
dare	l didn't dare say what I was thinking.	spare	Could you spare some time for me?
fare*	How much is the fare to Nagoya?	stare	He stared at me as if he had something to say.
rare	It is very rare to have snow in Okinawa.	square*	I went to Times Square for the first time.
share*	I share a car with my brother.		

	It is wonderful to breathe fresh air in the		
air*	mountains.	wear*	We usually wear black at funerals.
fair*	It isn't fair to blame him for that.	swear	I swear I'm telling the truth.
hair*	I had my <mark>hair</mark> cut yesterday.		
		heir	He is the only heir to the family property.
pair*	I bought two pairs of socks.		It's their victory, not ours.
chair*	That old wooden chair was my grandfather's favorite.	their*	
	There was no elevator, so I had to walk up	theirs*	Our house was damaged by the typhoon, but theirs wasn't.
stair	the stairs.		
		there ¹ *	Look, there's a bench. Let's sit there.
bear*	Recently a bear was seen several times near the town.	where*	Where are you going to move?
pear	Japanese pears are different from pears, but I like both.		
tear ¹	Why did you tear the letter?		

9 hear *O* ear… [íər]

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Don't be so serious. He is a mere child.

ear*	The noise was so loud that I put my hands over my ears.	beard	He is young, but he has a beard.
dear*	Dear friend, how have you been?	beer	Cold beer on a hot day is a great treat.
fear*	I have a <mark>fear</mark> of heights.	deer*	There are hundreds of deer on Miyajima Island.
gear	You don't have to shift gears in an automatic car.	cheer*	People cheered the runners as they went by.
hear*	Can't you hear a bird singing?	steer	He steered the boat to the shore.
near*	We moved to a house near the sea.		
tear ^{2*}	Her eyes were red with tears.	fierce	The dog looked fierce, but it was actually very friendly.
year*	It took him a <mark>year</mark> to write this book.	pierce	I had my ears pierced when I was very young.
clear*	The water of the lake is clean and clear.		
		here*	Please wait here for a few minutes.

mere

10-1 pure *O* ure… [júər]

cure	Take this medicine. It will cure you soon.		pure	She knows he has a <mark>pure</mark> heart.
------	--	--	------	---

10-2 lure *Ο* ure… [úər]

lure	They could not resist the lure of easy money.	yours*	My car is white. What color is yours?
sure*	I'm <mark>sure</mark> she will win.		
Suie		poor*	He grew up in a poor village.
		poor	
tour*	She went on a tour of Europe with her parents.		·
your*	This is your job, not mine.		

11 fire *O* **ire** ··· [áiə*r*]

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fire*	Most animals are afraid of fire.	tired*	He looked very <mark>tired</mark> .
hire	We hired him as a guide.		
tire	Shopping always tires me.		
wire	There are a lot of birds on the wire.		

5TEP

12 hour *O* our… [áuər]

our*	This is <mark>our</mark> town.	power*	They have the power to change the world.
hour*	It took me an hour to finish the job.	tower*	The Skytree Tower is 634 meters high.
sour	I don't like <mark>sour</mark> fruit.	shower*	I took a shower after the game.
flour	Put two cups of flour into a bowl.	flower*	Every flower has its own beauty.

ours*

Your plan is better than ours.

補1 and の a (強く発音しないとき) … [ə]

He is looking for a new apartment. Would you like some coffee? а* some* I am a science teacher. I borrowed a few books from the library. am* from* She is an excellent cook. an* Won't you come with us to the beach? us* I'm looking forward to seeing you and your family. and* I'd love to go, but I have an appointment. but* He has been working as a bus driver for ten as* years. I must finish the work by tomorrow. must* She is staying at her aunt's house. at* Would you mind opening the window? the* You can play this piano anytime you want. can* I'm looking for my children. - I saw them in Sometimes I feel younger than I am. the park. them* than*

of*	I forgot the title <mark>of</mark> the movie.	will*	She will get well soon.
on*	I go to the gym <mark>on</mark> Sunday.		

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補2 her の er (強く発音しないとき) … [ər]

her*	She went out for dinner with her parents.	are*	We are very happy to have you here.
per*	She can type 100 words per minute.	their*	They are proud of their school.
		there ^{2*}	There are many cafes on this street.
or*	Please answer yes or no to each question.		
01			How nice your house is!
fort	I bought this tie for my father.	your*	
for*			

補3 hisのi(強く発音しないとき)…[i]

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in*	How many people are there in your family?	be*	It will be sunny tomorrow.
is*	His mother is an owner of a restaurant.	he*	He is my father's friend.
it*	You should read the book. It is a real masterpiece.	me*	Let me introduce myself.
its*	A tree is known by its fruit. 〈格言〉	we*	We must make decisions carefully.
him*	She asked him to show her around the house.	she*	She left for Canada yesterday.
his*	He repaired his car by himself.		
with*	I usually have lunch with my colleagues.		

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5TEP